



PORSCHE
Motorsport North America

3203 South Shannon Street
Santa Ana, CA 92704
(714) 546-6939 / (714) 957-1386 Fax

2/23/2009

Synergy

1071 Raceplex Dr, Suite A
Alton, VA 24520
(434) 822-8180 / (434) 822-8140 Fax

Estimate

Repair Order # 12613					
Engine #	707	Engine Type	08 GT3 Cup G.A. (997)	Engine Year	2008

Engine Rebuild or Modification Work	US \$
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Parts (incl. Discount)	16,070.04
Labor, Total Sales	8,380.00
Sublet, Total Sales	1,540.00
Shipping / Handling	0.00
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Subtotal	25,990.04
California Sales Tax on Parts (7.75%)	0.00
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Sales Total (US \$)	25,990.04

Sign and date Estimate* and fax to our office (714) 957-1386, Attention Nick Lester, Technical Director.

Customer's Approval of Estimate Signature: _____ Date: _____

For all questions contact Technical Director at (714) 546-6939 Extension 12.

* The Estimate is approximate only. Please allow for a 5% fluctuation on final invoice.
The Total must be paid prior to release of engine for shipment. Any adjustments will either be billed or credited after shipment.

PMNA's policy is to not return replaced engine components to the customer. For any exceptions to this, please contact the Technical Director prior to the completion of the rebuild. At that time, all old parts will be destroyed.

Parts List

Part Number	Description	Qty	Price (US \$)	Discount	Ext. Price (US \$)
900 012 046 00	LOCATOR PIN	8	0.89	10.0%	6.41
900 378 206 01	HEX HEAD SCREW M12 x 50	2	7.31	10.0%	13.16
900 385 009 01	TORX SCREW 6X10	24	0.45	10.0%	9.72
930 102 206 00	CYL SCREW 10X19.5	9	6.10	10.0%	49.41
931 102 111 00	BALL BEARING 35MM	1	33.00	10.0%	29.70
948 105 071 02	FLAT-TAPPET, HYDRAULIC	24	66.79	10.0%	1,442.66
959 101 173 01	CRANKCASE SCREW -	11	26.97	10.0%	267.00
959 105 051 01	CHAIN ADJUSTER	1	431.41	10.0%	388.27
959 105 052 01	CHAIN ADJUSTER	1	431.41	10.0%	388.27
959 105 552 01	TIMING CHAIN	2	295.40	10.0%	531.72
964 101 138 01	CRANKSHAFT BEARING	1	302.48	10.0%	272.23
993 102 550 80	HEX-HD. SCREW 14X40	1	49.67	10.0%	44.70
996 101 137 80	THRUST BEARING	2	47.75	10.0%	85.95
996 101 231 91	THRUST BEARING RED	2	42.70	10.0%	76.86
996 101 232 91	MAIN BEARING RED	12	9.41	10.0%	101.63
996 101 435 70	THRUST BEARING	2	23.69	10.0%	42.64
996 102 151 9A	RIBBED V-BELT	1	27.98	10.0%	25.18
996 103 121 94	ONE-HALF CONROD BEARING SHELL (12)	12	19.48	10.0%	210.38
996 103 942 02	SET,PISTON&CYLINDER	6	401.38	10.0%	2,167.45
996 104 426 73	HEAT SHIELD	2	20.33	10.0%	36.59
996 105 123 52	VALVE SPRING PIN	48	0.83	10.0%	35.86
996 105 313 90	TORX SCREW 12X20	2	44.53	10.0%	80.15
996 105 461 90	WASHER	24	0.74	10.0%	15.98
996 106 125 92	COOLANT REGULATOR	1	57.45	10.0%	51.70
996 106 250 72	WATER HOSE	1	21.54	10.0%	19.39
996 106 529 73	COOLANT HOSE BYPASS CIRCUIT	1	10.77	10.0%	9.69
996 107 019 92	RETURN LINE	1	362.41	10.0%	326.17
996 107 127 91	COMPRESSION SPRING	1	10.08	10.0%	9.07
996 107 225 53	OIL-FILTER INSERT	2	28.58	10.0%	51.44
996 107 621 9A	OIL SCREEN OIL SUCT.PUMP,CYL.HD	4	26.84	10.0%	96.62
996 115 013 71	Tensioner Lever	1	135.37	10.0%	121.83
996 606 128 00	OXYGEN SENSOR	2	321.59	10.0%	578.86
997 100 903 90	SET,SEALINGS	1	674.68	10.0%	607.21
997 101 251 73	ENGINE LIFT BRACKET.	1	26.30	10.0%	23.67
997 101 311 70	CYLINDER HOUSING	2	823.82	10.0%	1,482.88
997 103 176 92	CONROD SCREW	12	59.17	10.0%	639.04
997 104 016 92	CYLINDER HEAD	2	999.20	10.0%	1,798.56
997 105 093 90	SET - VALVE SPRINGS	24	9.41	10.0%	203.26
997 105 111 90	INLET VALVE DIA.=41	12	27.62	10.0%	298.30
997 105 113 90	EXHAUST VALVE DIA.=35.5	12	44.53	10.0%	480.92
997 105 117 90	VALVE-SPRING CAP LOWER	24	4.78	10.0%	103.25
997 105 121 90	VALVE-SPRING CAP UPPER	24	4.38	10.0%	94.61
997 106 011 70	WATER PUMP	1	393.45	10.0%	354.10
997 106 049 92	VENT LINE OIL-WATER HEAT EXCH.	1	102.47	10.0%	92.22
997 106 328 72	COOLANT HOSE RETURN/HEAT EXCH.	1	77.38	10.0%	69.64
997 106 477 72	COOLANT HOSE,SUPPLY/HEAT EXCH.	1	17.21	10.0%	15.49
997 106 514 90	WATER HOSE HEATING,RETURN	1	50.10	10.0%	45.09
997 207 070 91	OIL TANK	1	678.84	10.0%	610.96
997 207 417 71	SUSPENSION OIL TANK,BOTTOM	1	14.23	10.0%	12.81
997 207 421 90	SUSPENSION OIL TANK, UPPER	1	20.33	10.0%	18.30
997 375 011 90	ENGINE BRACKET	1	337.36	10.0%	303.62
997 602 104 00	IGNITION COIL W.PLUG CONNECTOR	6	69.69	10.0%	376.33
999 062 005 02	STUD M8 X 20	18	0.42	10.0%	6.80
999 062 056 02	STUD	4	4.42	10.0%	15.91
999 062 099 02	STUD 10 X 105	3	6.66	10.0%	17.98

Parts List

Part Number	Description	Qty	Price (US \$)	Discount	Ext. Price (US \$)
999 062 225 02	STUD 10 X 140	1	6.66	10.0%	5.99
999 105 026 30	STUD	1	15.11	10.0%	13.60
999 123 037 40	DICHTRING 13X20X1,5 FPM 75	4	1.05	10.0%	3.78
999 170 129 90	SPARK PLUG	6	54.45	10.0%	294.03
PMN 100 000 06	Misc Shop Supplies	1	82.50	0.0%	82.50
PMN 100 000 10	Misc Small Parts	1	110.00	0.0%	110.00
PMN 999 100 00	Engine oil (Mobil 1)	1	62.50	0.0%	62.50
PMN 999 120 00	Gasoline	1	240.00	0.0%	240.00

Parts (incl. Discount) (US \$) \$16,070.04

Labor Operations

Code	Description	Qty	Sales (US \$)	Extended (US \$)
D200	Dyno Charges	1	900.00	900.00
L600	Overhaul Engine (complete)	1	5,830.00	5,830.00
L610	R & R and Dyno Test Engine	1	880.00	880.00
L620	After Dyno Service	1	770.00	770.00
			Labor Total (US \$)	\$8,380.00

Sublet Operations

Code	Description	Qty	Sales (US \$)	Extended (US \$)
SI132	Magnaflux [4] Valve Eng. Comp.	1	455.00	455.00
SI136	Zyglo [4] Valve Eng. Comp.	1	585.00	585.00
SO221	Rebuild Con. Rods (GT3 R) TI [6]	1	500.00	500.00
			Sublet Total (US \$)	\$1,540.00