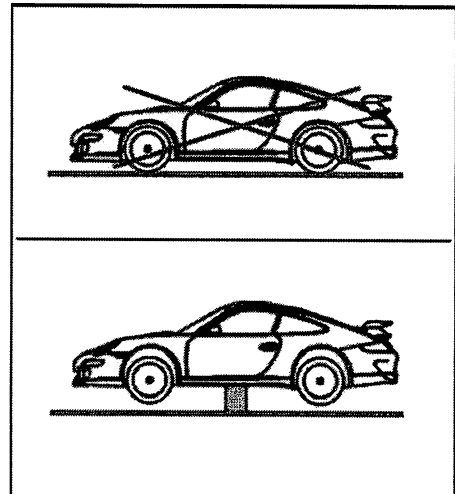




Information

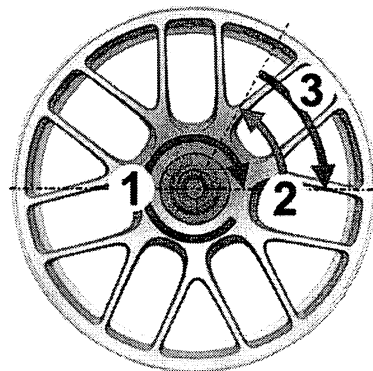
When mounting all wheels, the vehicle must never be supported by the wheel to be installed ⇒ *Lifting the vehicle.*



Lifting the vehicle

Use a suitable torque wrench to tighten the central bolt **using the three-step tightening procedure.**

- **Step 1:** Tighten central bolt to **Tightening torque 600 Nm (444 ftlb.)** - ⇒ *Tightening wheel -1-*
- **Step 2:** Loosen central bolt by **approx. 60°** (1/6 turn) ⇒ *Tightening wheel -2-*
- **Step 3:** Tighten central bolt to **Tightening torque 600 Nm (444 ftlb.) +/- 30 Nm** (**+/- 22 ftlb.**) - ⇒ *Tightening wheel -3-*



Tightening wheel



Unsecured central bolt

- Risk of damage to components
- Danger of accidents

⇒ **After mounting the wheel, make sure that the locking pin is engaged correctly in the central bolt.**

If the locking pin ⇒ *Bolt not secured -1-* is still at the rear position and has not yet engaged in the inner toothing of the central bolt after mounting the wheel, the central bolt is still not secured ⇒ *Bolt not*