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WM 631537 Disassembling and assembling front apron

Preliminary work

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1. Remove the front apron. → *631519 Removing and installing front apron - section on "Removing"*
2. Remove auxiliary headlights. → *947119 Removing and installing auxiliary headlights - section on "Removing"*
3. Remove front direction indicator light at the left and right. → *945419 Removing and installing front direction indicator light - section on "Removing"*
4. Remove side direction indicator light on the left and right. → *945319 Removing and installing side direction indicator light - section on "Removing"*



Information

- *Only for vehicles with headlight cleaning system.*
5. Remove spray nozzle for headlight cleaning system. → *927220 Removing and installing spray nozzle for headlight cleaning system - section on "Removing"*
 6. Remove front air grille. → *660419 Removing and installing front air grille - section on "Removing"*
 7. Remove front wire harness. → *971519 Removing and installing front wire harness - section on "Removing"*

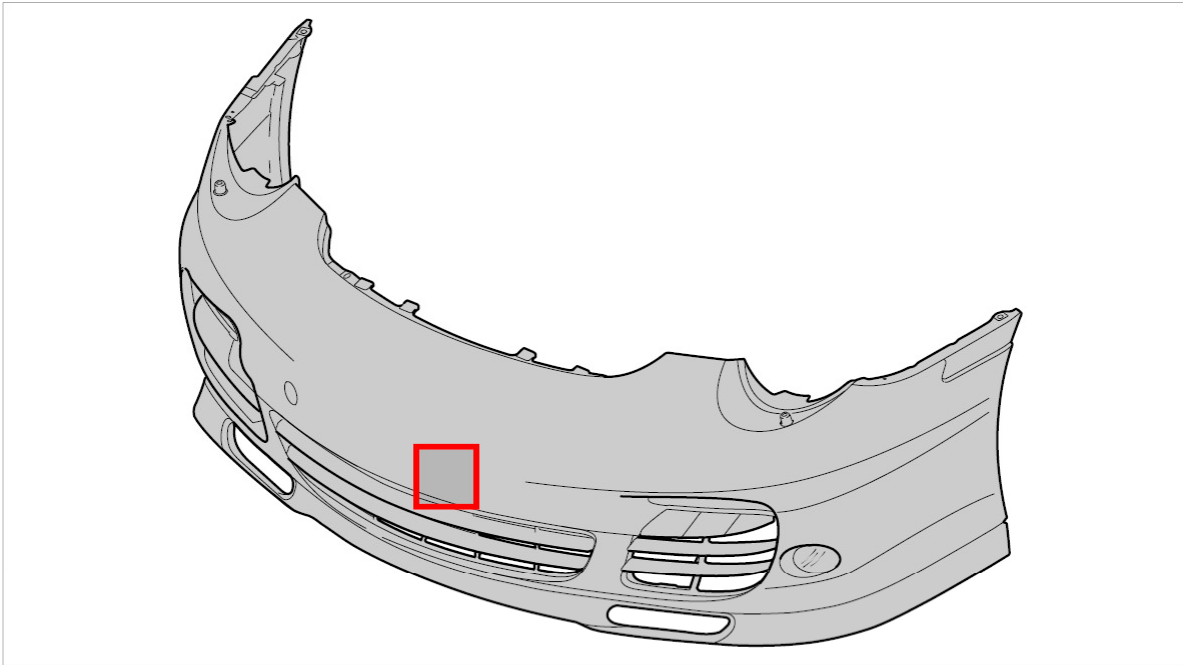


Information

- *Only for vehicles with headlight cleaning system.*
8. Remove hose for headlight cleaning system. → *927719 Removing and installing hose for headlight cleaning system - section on "Removing"*
 9. Remove front spoiler. → *660319 Removing and installing front spoiler - section on "Removing"*
 10. Remove number plate cover. → *668319 Removing and installing number plate cover - section on "Removing"*

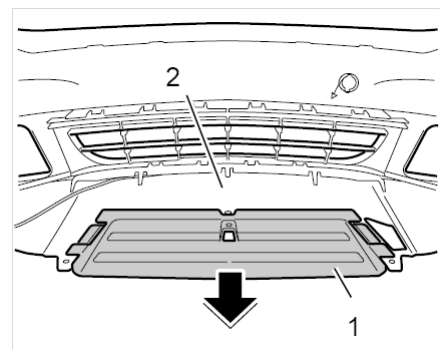
Disassembling front apron

Removing lower part of centre cover



Overview of front apron

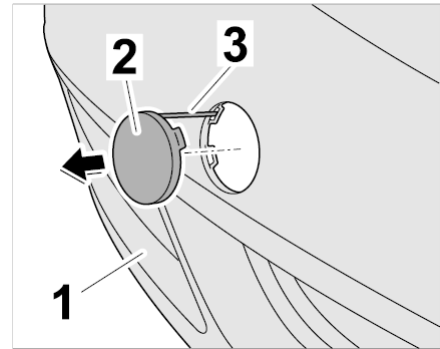
1. Pull lower part of centre cover **-1-** out of the front apron **-2-** .



Removing lower part of centre cover

Removing cap

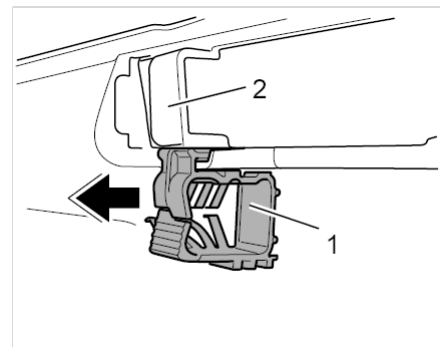
1. Carefully press out the cap **-2-** with a screwdriver. Pull out the securing cord **-3-** used to secure the cap **-2-** to the front apron **-1-** (**-arrow-**).



Removing cap

Removing fixing clip for wire harness

1. Insert a screwdriver between the front apron -2- and fixing clip -1- and remove fixing clip -1- (-arrow-).

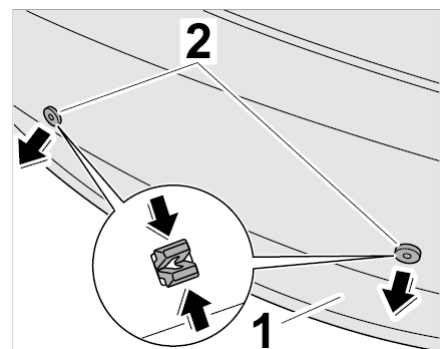


Removing fixing clip for wire harness

2. Check fixing clip -1- and replace it if necessary.

Removing expander nut for number plate holder

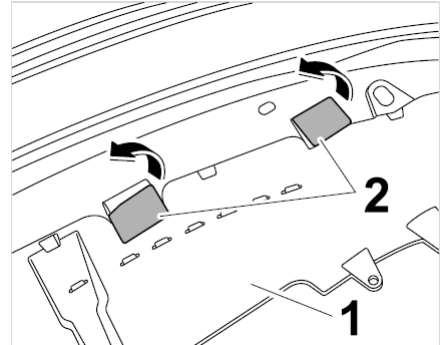
1. Press the expander nuts -2- together and remove them from the front apron -1- (-arrows-).



Removing expander nut for number plate holder

Pulling off joining latch

1. Pull joining latch **-2-** off the front apron **-1-** (**-arrows-**).

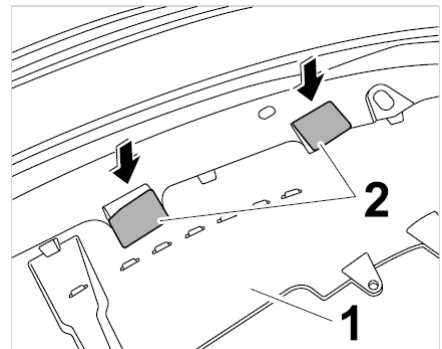


Pulling off joining latch

Assembling front apron

Affixing joining latch

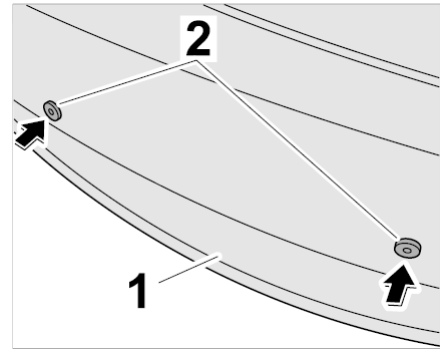
1. Position joining latch **-2-** on the front apron **-1-** and stick it on **-arrows-** .



Affixing joining latch

Installing expander nut for number plate holder

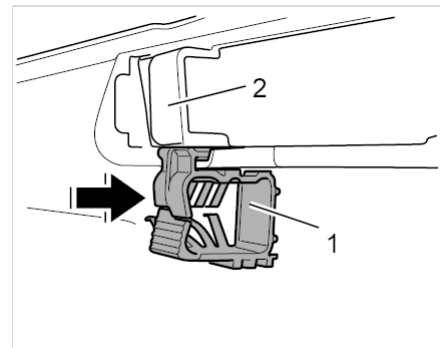
1. Position expander nuts **-2-** on the front apron **-1-** and press in **-arrows-** until they engage securely.



Installing expander nut for number plate holder

Installing fixing clip for wire harness

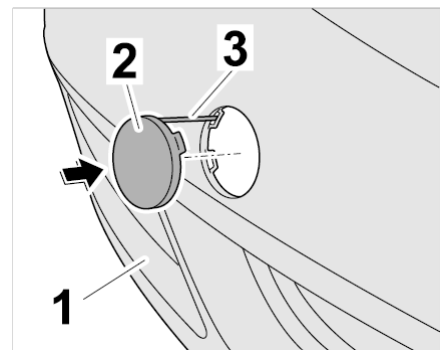
1. Position fixing clip **-1-** on the front apron **-2-** and press it in **-arrow-**.



Installing fixing clip for wire harness

Installing cap

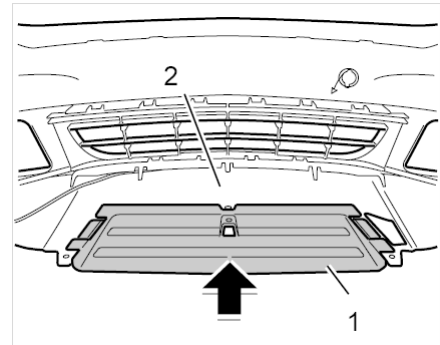
1. Pull the securing cord **-3-** into the eyelet on the front apron **-1-**. Clip cap **-2-** into the front apron **-1-** (**-arrow-**).



Installing cap

Installing lower part of centre cover

1. Slide lower part of centre cover **-1-** into the front apron **-2-** .



Installing lower part of centre cover

Subsequent work

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1. Install number plate cover. → *668319 Removing and installing number plate cover - section on "Installing"*
2. Install front spoiler. → *660319 Removing and installing front spoiler - section on "Installing"*
3. Install front wire harness. → *971519 Removing and installing front wire harness - section on "Installing"*



Information

- *Only for vehicles with headlight cleaning system.*
4. Install hose for headlight cleaning system. → *927719 Removing and installing hose for headlight cleaning system - section on "Installing"*
 5. Install front air grille. → *660419 Removing and installing front air grille - section on "Installing"*



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6. Install spray nozzle for headlight cleaning system. → *927220 Removing and installing spray nozzle for headlight cleaning system - section on "Installing"*
 7. Install auxiliary headlights. → *947119 Removing and installing auxiliary headlights - section on "Installing"*
 8. Install front direction indicator light at the left and right. → *945419 Removing and installing front direction indicator light - section on "Installing"*
 9. Install side direction indicator lights at the right and left. → *945319 Removing and installing side direction indicator light - section on "Installing"*

10. Install the front apron. → *631519 Removing and installing front apron - section on "Installing"*

997420, 997421, 997450, 997451, 997630, 997631, 997650, 997651

Model year as of 2007

C00, C02, C05, C06, C07, C08, C09, C10, C11, C12, C13, C14, C15, C16, C17, C18, C19, C20, C21, C22, C23, C24, C25, C26, C27, C28, C32, C33, C34, C35, C36, C37, C38, C39, C41, C45, C45, C46, C96, C97, C98, C99