

70 75 19 Removing and installing rear side-panel lining - as of MY 2005

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Preliminary work

Preliminary work

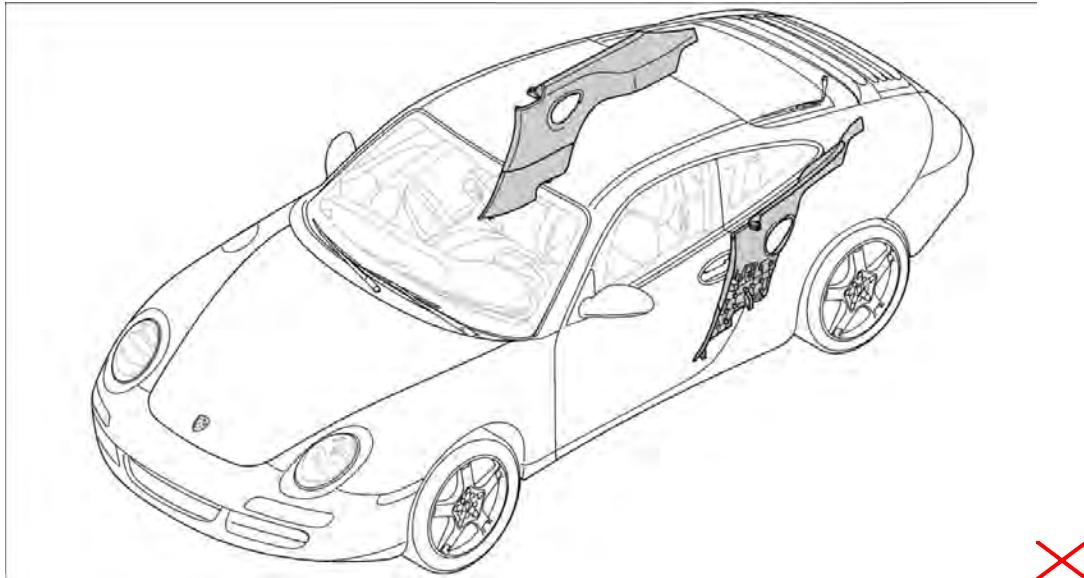
1. Remove the B-pillar trim. [706719 Removing and installing B-pillar trim - "Removing" section](#)
2. Remove back seat cushion. [745719 Removing and installing back seat cushion - chapter on "Removing" \[997410 997411 997430 997431\]](#) [745719 Removing and installing back seat cushion - chapter on "Removing" \[997110 997111 997120 997121\]](#)

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Removing side-panel lining at rear

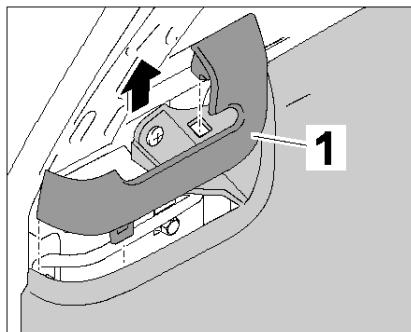
Removing side-panel lining at rear

Installation Location:



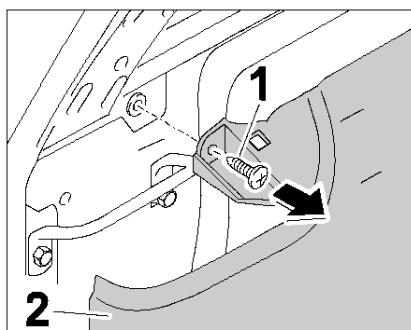
Installation location for rear side trim panel

1. Release rear backrest and fold it forward.



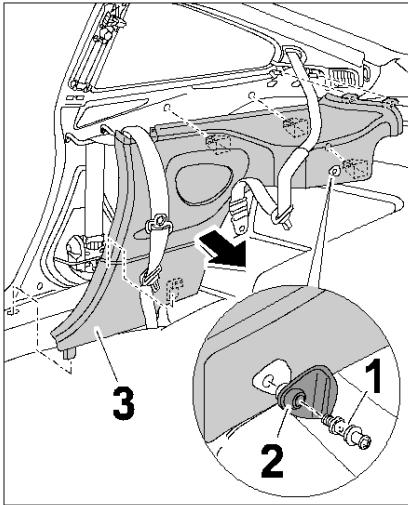
Removing collar of opening for belt

2. Pull collar of opening for belt **-1-** up and off.



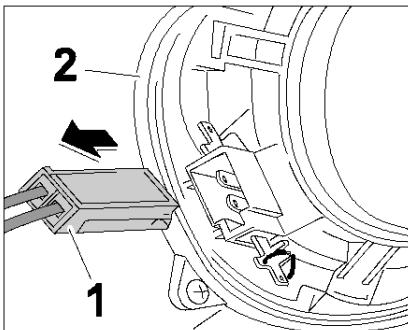
Undoing side trim panel

3. Unscrew fastening screw **-1-** from the side trim panel **-2-**.



Removing side trim panel

4. Unscrew locking pins **-1-**, remove stop **-2-**.
5. Pull side trim panel locking tabs **-3-** out of the clamp in the rear side panel. Lift side trim panel locking tabs on lower side member and guide them out.



Disconnecting loudspeaker



ATTENTION

Voltage peaks can damage the audio system.

Before unplugging/removing audio components, remove ignition key and switch off audio system.

6. Disconnect electric plug connection **-1-** on loudspeaker **-2-** and remove side trim panel **-3-**.

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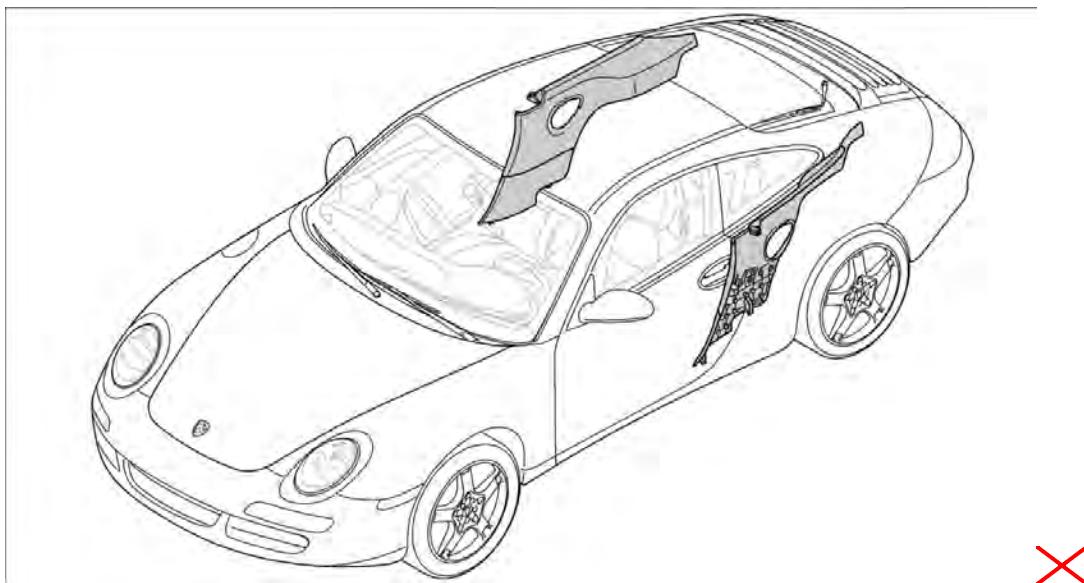
Installing side-panel lining at rear

Installing rear side trim panel

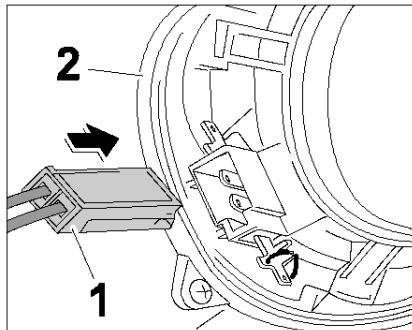
Installation Location:

Installing side-panel lining at rear

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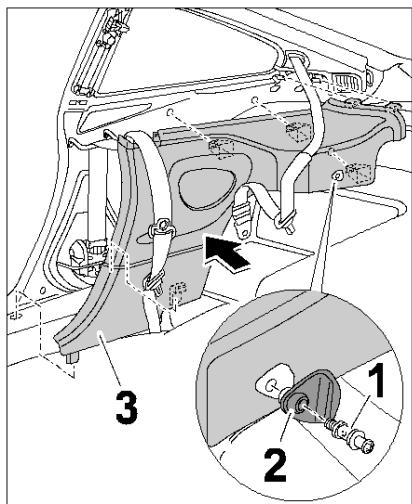


Installation location for rear side trim panel



Plugging in loudspeaker

1. Plug in the electric plug connection **1**- on the loudspeaker **2** .

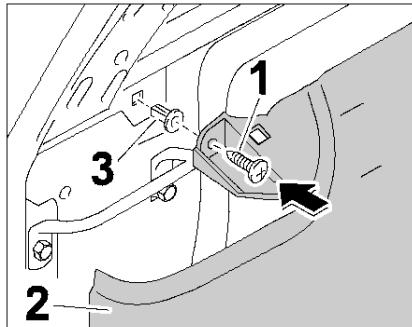


Installing side trim panel

2. Position side trim panel **3**- on the inside of the rear side section and the inside of the lower side member and press the locking tabs into the clamps.
- 3.

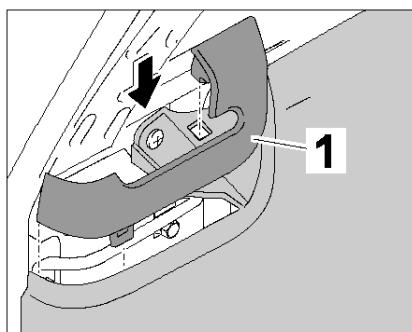
Diagnostic system: reading out fault memory and activating systems

Position stop **-2-** and screw down locking pins **-1-**. Tightening torque **Tightening torque: 37 ftlb. +1.5 ftlb.**



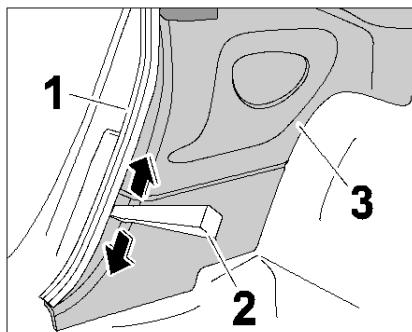
Securing side trim panel

4. Check plug-in nut **-3-** and replace if necessary. Position and tighten fastening screw **-2-** in the side-panel trim **-2-**.



Installing collar of opening for belt

5. Position locking tabs of collar of opening for belt **-1-** on side trim panel and press them in.



Aligning seal

6. Lift up the pillar seal **-1-** using a plastic spatula **-2-** along the side trim panel **-3-**.
7. Fold up rear backrest and lock it.

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Subsequent work

Subsequent work

1. Install back seat cushion. [745719 Removing and installing back seat cushion - chapter on "Installing" \[997410 997411 997430 997431\]](#) [745719 Removing and installing back seat cushion - chapter on "Installing" \[997110 997111 997120 997121\]](#)
2. Install B-pillar trim. [706719 Removing and installing B-pillar trim - "Installing" section](#)

997110, 997111, 997120, 997121, 997410, 997411, 997430, 997431

as of MY 2005

Country C00, C02, C05, C07, C08, C09, C10, C11, C12, C13, C14, C15, C16, C18, C19, C20, C21, C22, C23, C24, C25, C26, C27, C28, C32, C33, C34, C35, C36, C37, C38, C39, C45, C46, C98, C99



WARNUNG

Gefahr des Verlusts der Text-Bild-Zuordnung beim Ausdruck.

- Aus technischen Gründen kann derzeit nicht ausgeschlossen werden, dass trotz einwandfreier Darstellung auf dem Bildschirm beim Ausdruck der Zusammenhang von Text und zugehörigem Bild verloren geht.
- Wird der Fehler nicht bemerkt, besteht die Gefahr, daß Arbeiten nicht korrekt durchgeführt werden und es dadurch zu Personen- und Sachschäden kommt.

Vergleichen Sie deshalb nach dem Druckvorgang unbedingt die Ausdrucke mit der Bildschirmdarstellung. Korrigieren Sie die Ausdrucke im Fehlerfall so, daß der Inhalt der Bildschirmdarstellung zutreffend wiedergegeben wird.



WARNING

Danger of losing text-figure correspondence when printing out.

- For technical reasons, it can currently not be ruled out that the correspondence between text and associated figure can be lost when it is printed out, even though the display on the screen is correct.
- If the fault is not noticed, there is the danger that work will not be performed correctly which can cause injury and damage.

Therefore, always compare printouts with the screen display after printing them out. Correct the printouts if they are faulty so that the content of the screen display matches that on the printouts.



AVERTISSEMENT

Risque de perte de la correspondance texte-illustration lors de l'impression papier.

- Pour des raisons techniques, il ne peut pas être exclu à l'heure actuelle que, même en cas d'affichage correct à l'écran, la correspondance entre le texte et l'illustration puisse être erronée sur l'impression papier.
- Si l'erreur passe inaperçue, on court le risque d'exécuter certaines opérations de manière incorrecte pouvant conduire à des dommages corporels et matériels.

Comparez impérativement pour cette raison les impressions papier avec l'affichage à l'écran. Corrigez-les en cas d'erreur de manière à reproduire correctement l'affichage à l'écran.



ATTENZIONE

Pericolo di perdita dell'abbinamento testo-immagine nella stampa.

- Per motivi tecnici non è escluso che, nonostante la rappresentazione sullo schermo risulti perfetta, durante la stampa venga persa la corrispondenza fra testo e relativa immagine.
- Se tale difetto non viene rilevato vi è il pericolo che i lavori non siano eseguiti correttamente; ciò può avere come conseguenza lesioni e danneggiamenti.

Per questo motivo, dopo la stampa è assolutamente necessario confrontare le stampe con la rappresentazione sullo schermo. In caso di errore si prega di correggere le stampe, così da garantire la riproduzione esatta della rappresentazione sullo schermo.



ADVERTENCIA

Al imprimir se corre el riesgo de perder la correcta asignación de las figuras al texto.

- Por motivos técnicos, por el momento no se puede descartar que, aun siendo correcta la imagen que aparezca en la pantalla, al imprimir se pierda la correlación entre el texto y la figura correspondiente.
- Si este error pasara desapercibido, existe el riesgo de que los trabajos no se ejecuten de forma correcta y, por tanto, se produzcan daños personales y materiales.

Por ello le rogamos que tras el proceso de impresión compare siempre las copias impresas con la imagen de la pantalla. En caso de error, corrija las copias impresas de forma que se correspondan con el contenido de la imagen de la pantalla.