

Work Procedure: Installing the felt tape between the reinforcement tube and the rear seat well panel.

- 1.0 Move the driver's and passenger's seat forward.
- 2.0 Starting from the tunnel, remove the left and right rear seat bottom cushions by lifting the cushions upwards and outwards.
- 3.0 Lift the floor carpet left and right of the heel plate and fold forwards.
- 4.0 Lift the heel plate carpet left and right and fold backwards.
- 5.0 Check the distance between the reinforcement tube and the rear seat well on the left and right hand sides.
If the gap between the reinforcement tube and the rear seat well panel is greater than 4.5mm, insert two pieces of felt tape.
If the gap between the reinforcement tube and the rear seat well panel is less than 4.5mm, insert one piece of felt tape.
See figure 2 (depicts right side only) for proper positioning of the felt tape.
- 6.0 Insert heel plate carpet, floor carpet and rear seat cushions on the left and right hand sides.

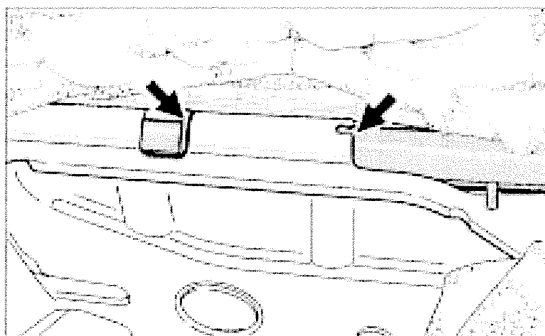


Figure 2

Working Time:	Labor Operation	Time Units	Description
	53 02 49 10	70 TU	Reworking of rear body
	Includes: R&R seat cushions, heel plate carpet, floor carpet and insertion of felt tape.		

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