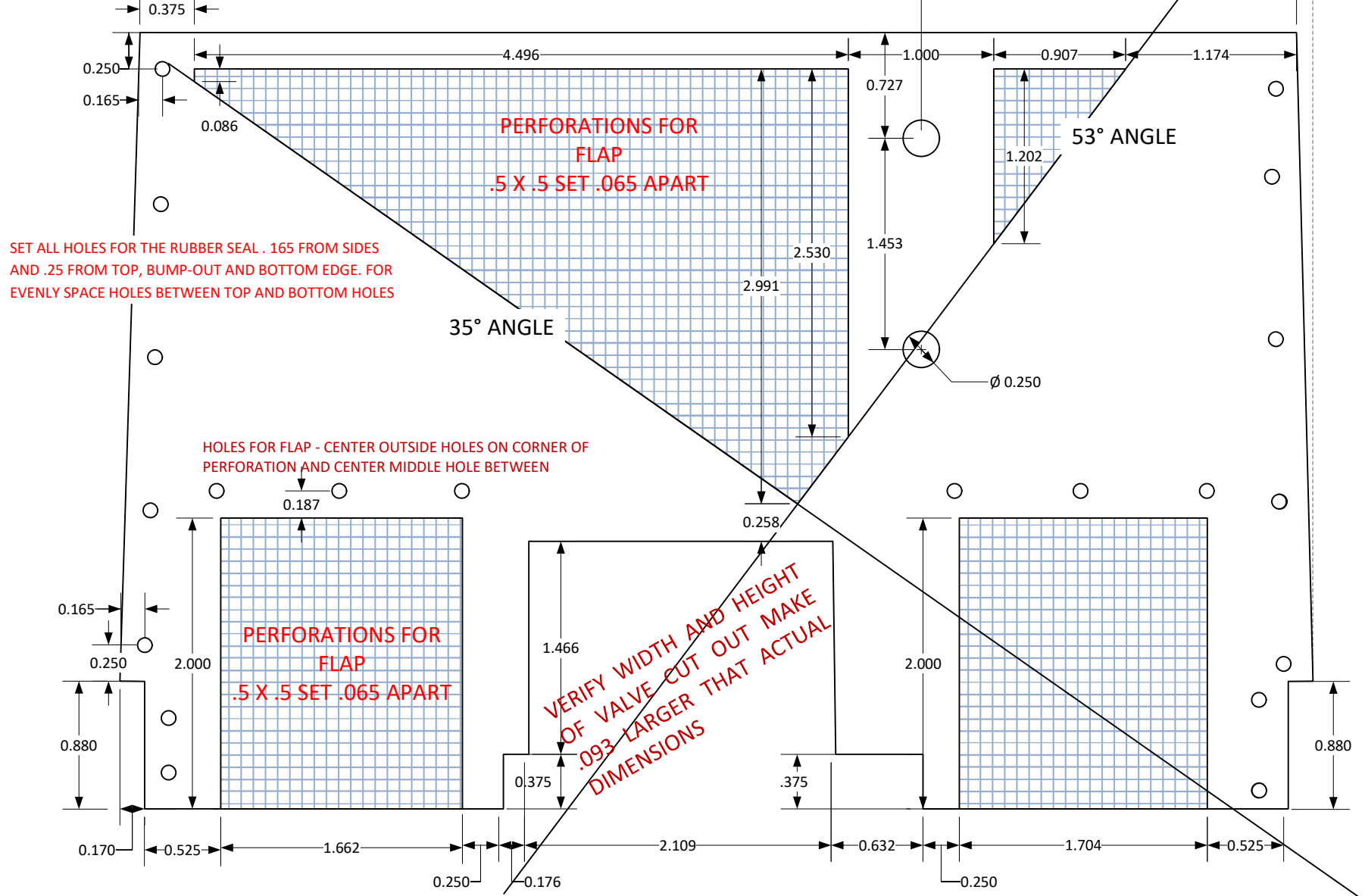


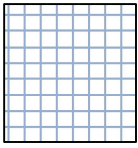
BANK 1 BAFFLE - BOXTER

NOTE: HEIGHT OF PLATE TO BE .375 LOWER THAN BOTTOM OF RIB IN BLOCK AND SET .10 ABOVE FLOOR OF SUMP

APPROX 2.55 VERIFY WITH CENTER OF MOUNT IN BLOCK

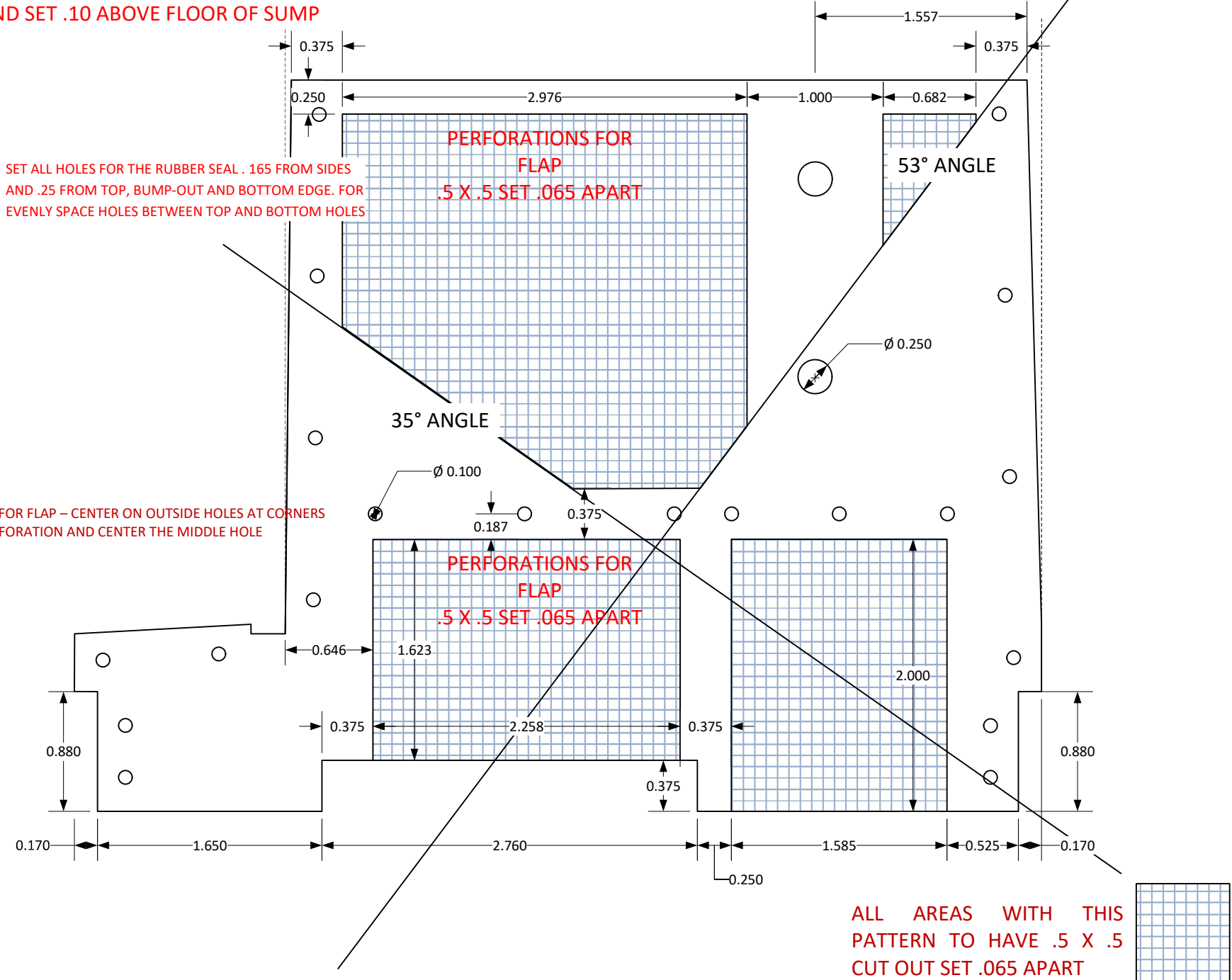


ALL AREAS WITH THIS PATTERN TO HAVE .5 X .5 CUT OUT SET .065 APART



BANK 2 BAFFLE - BOXTER

NOTE: HEIGHT OF PLATE TO BE .375 LOWER THAN BOTTOM OF RIB IN BLOCK AND SET .10 ABOVE FLOOR OF SUMP

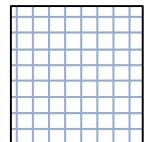


SET ALL HOLES FOR THE RUBBER SEAL .165 FROM SIDES AND .25 FROM TOP, BUMP-OUT AND BOTTOM EDGE. FOR EVENLY SPACE HOLES BETWEEN TOP AND BOTTOM HOLES

HOLES FOR FLAP – CENTER ON OUTSIDE HOLES AT CORNERS OF PERFORATION AND CENTER THE MIDDLE HOLE

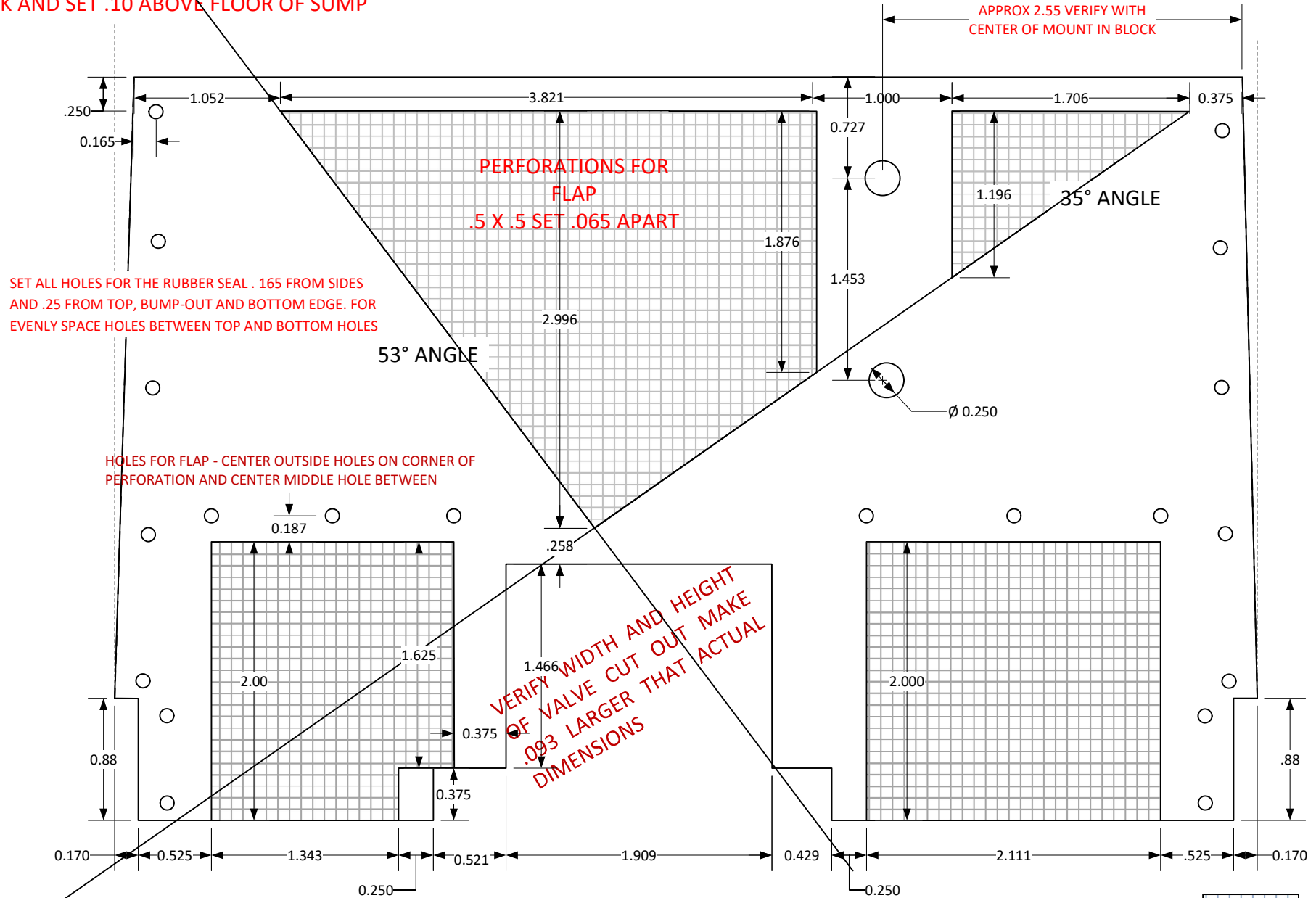
FLYWHEEL SIDE

ALL AREAS WITH THIS PATTERN TO HAVE .5 X .5 CUT OUT SET .065 APART

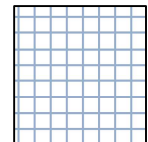


BANK 1 BAFFLE – 911

NOTE: HEIGHT OF PLATE TO BE .375 LOWER THAN BOTTOM OF RIB IN BLOCK AND SET .10 ABOVE FLOOR OF SUMP



ALL AREAS WITH THIS PATTERN TO HAVE .5 X .5 CUT OUT SET .065 APART



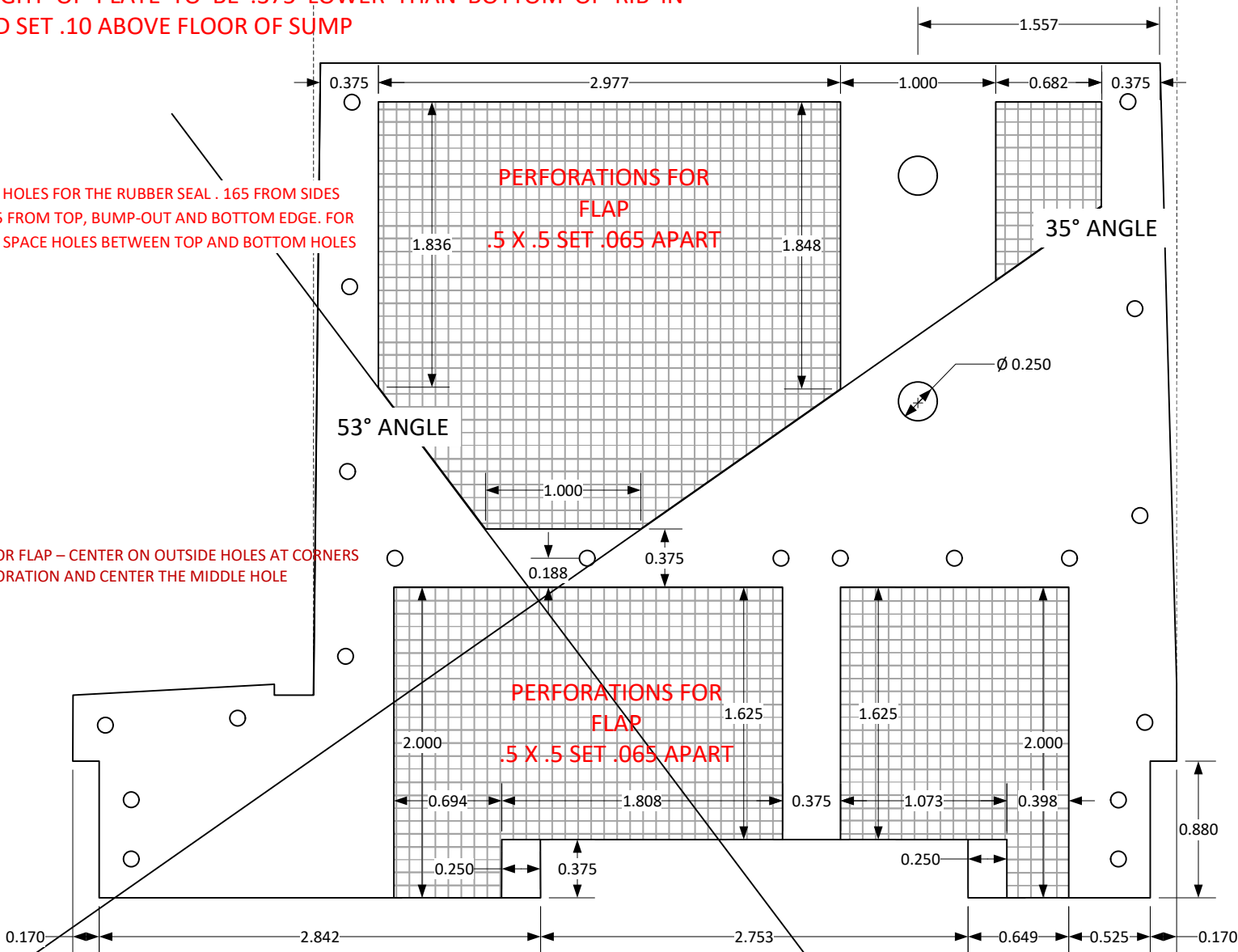
CRANKSHAFT SIDE

BANK 2 BAFFLE – 911

NOTE: HEIGHT OF PLATE TO BE .375 LOWER THAN BOTTOM OF RIB IN BLOCK AND SET .10 ABOVE FLOOR OF SUMP

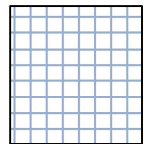
SET ALL HOLES FOR THE RUBBER SEAL .165 FROM SIDES AND .25 FROM TOP, BUMP-OUT AND BOTTOM EDGE. FOR EVENLY SPACE HOLES BETWEEN TOP AND BOTTOM HOLES

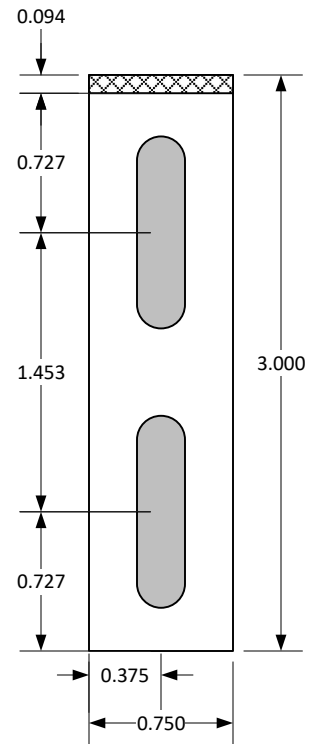
HOLES FOR FLAP – CENTER ON OUTSIDE HOLES AT CORNERS OF PERFORATION AND CENTER THE MIDDLE HOLE



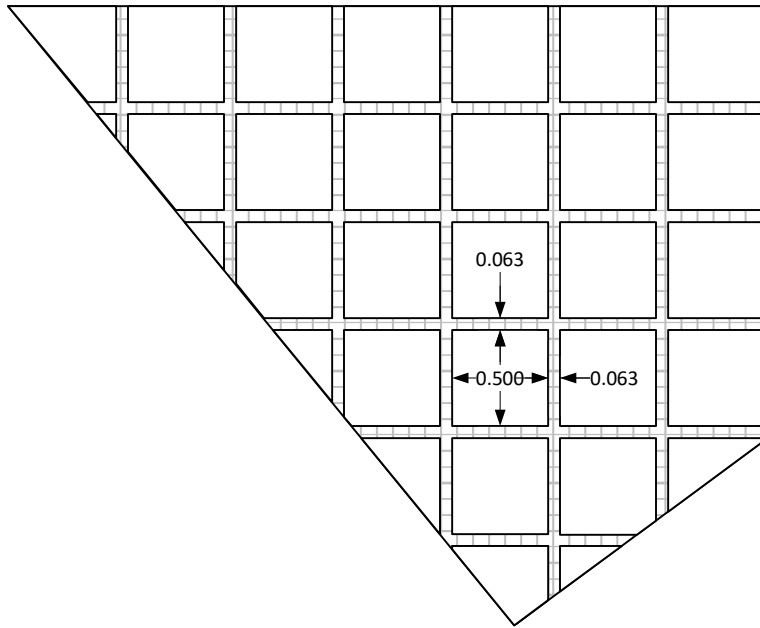
FLYWHEEL SIDE

ALL AREAS WITH THIS PATTERN TO HAVE .5 X .5 CUT OUT SET .065 APART





Bracket
Baffle to block



EXAMPLE:
Perforation Sq. Holes .5
in. x .5 in.
Spaced .065 apart