

# Technical Bulletin

**Model**  
6 Cyl.

**Group**  
9

**Subject**

**Installation of CD Changer**

**Part Identifier**  
9160

**Number**  
9602

**ATTENTION: Service Manager / Service Technician**

**Models Affected:** *911 Carrera, 911 Targa and 911 Turbo as of Model Year 1996*

**Concern:** Installation of the CDC-3 CD changer into vehicles equipped with Porsche CR-210 or CDR-210 radios.

**Installation:** **CDC-3 CHANGER INSTALLATION**

- Set the CD changer mounting knobs to the vertical position and install the changer into the mounting frame.
- Remove the luggage compartment carpet and disconnect the battery.
- Loosen the cable harness on the left frame rail and move the harness out of the way of the CD changer mount.
- Locate the CD changer on the frame rail approximately 85 mm from the cover for the front lid lock and mark the 4 mounting holes (Figure 1).

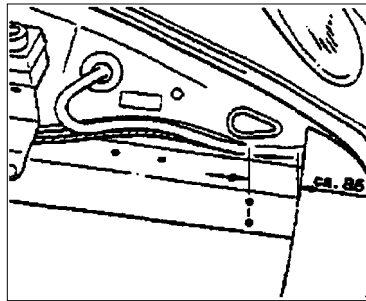


Figure 1

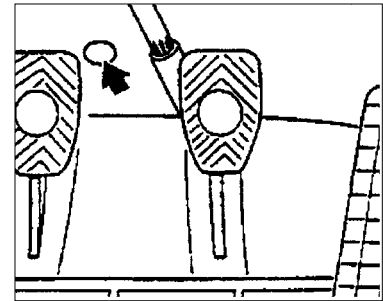


Figure 2

- Drill the 4 mounting holes with a 9 mm drill and install the 4 nutserts.
- Remove the carpet and floor plate from the driver's side foot well area and drill a 20 mm hole just above the clutch pedal and approximately 20 mm to the right of the luggage compartment cable. Paint any bare metal to prevent corrosion (Figure 2).
- Route the CD changer cable from the CD changer, through the hole, along the main wiring harness to the radio. Install the cable grommet into the hole and ensure a correct fit.
- Reinstall the carpet and floor plate for the driver's foot well area.
- Remove the radio and connect the changer cable to the radio. Reinstall the radio.

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**Installation: cont'd**

- Reinstall the luggage compartment carpet.
- Route the CD changer cable between the body and left frame member to the inside. Determine the location for the cable clamps and make the necessary cuts in the carpet.
- Connect the CD changer cable to the CD changer. Slide the cable clamps through the carpet slots and mount the CD changer onto the frame member using four M6 bolts.
- Reconnect the battery and reset the time clock and radio code.
- Completely reinstall the luggage compartment carpet and install the CD changer cover.
- Test the system.

**Labor Time:**

350 TU

**Parts Information:**

1	993 645 130 00	CD changer
4	999 500 044 02	Nutsert
6	900 075 440 07	Bolt M4 x 8
4	900 075 413 02	Bolt M6 x 16
1	993 645 221 00	Bracket
1	993 645 453 00	Connecting Cable
1	993 555 675 02	Lining

*Lining must be ordered with color code:  
5FV - Black  
A16 - Anthracite*

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# SERVICE

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