

1. What you will need.
 - a. **Time**
 - i. Time to glue the reinforcements in place
 - ii. Time to let the glue cure - over night is best
 - b. **Tools**
 - i. Light Clamps (2)
 - ii. Philips screwdriver
 - iii. Drill
 - iv. 5/32 or 3/16 drill bit
 - c. **Materials**
 - i. Set of HiFi or Standard ABS door pocket reinforcements
 - ii. Set of [HiFi or Standard door pockets](#) removed from the doors (see step 2)
 - iii. [Oatey Medium Black ABS Cement](#)
 1. Available at most home stores (Home Depot, Lowes, Menards, etc)
 2. This is the best glue. It fuses the ABS pieces together.
 3. New glue is best. This type of glue loses its effectiveness over time.
 - iv. Newspaper to work on
 - v. Tape to mask off areas that you don't want ABS glue on (i.e. vinyl, carpet, leather, etc)
2. Remove both door pockets from the doors.
 - a. See step (1) of [How to remove the door panel on a 993](#) on p-car.com
 - b. The URL is <http://p-car.com/diy/ard/> if the hyperlink above does not work and you need to type it into a browser.
3. Check fit of the reinforcing pieces. Trim or shape as needed.
4. Mask off the door pockets in the areas where the reinforcing pieces will be glued.
5. From Rennlist'er Foxman – If you are repairing a standard (non-HiFi) door pocket, you will need to shape one .118” thick filler piece to fit into the channel first. Using 150 grit sandpaper, sand the piece to fit into the channel so it will be flush with the surface that the large reinforcement piece will be glued to. Glue the piece into the channel and let the glue cure.
6. Apply the ABS cement to one door pocket and one reinforcing piece.
7. Put the two pieces together, ensuring the reinforcing piece is where you want it.
8. Clamp.
9. Repeat steps 5 through 8 with the other door pocket and reinforcing piece.
10. Let the glue cure over night.
11. Remove clamps.
12. Use the original holes in the door pockets as a guide for drilling the holes through the reinforcing piece for the screw that holds the door pocket to the door handle.
13. Install both door pockets onto the doors.