#### Oil Change Procedure for Lift Rev 2: 5–29-2016

#### Parts List

Oil tank oil filter Oil tank & crankcase drain plug seal rings Oil tank drain plug o-ring Engine oil filter Oil return tube o-rings 12 quarts oil

993-207-201-02 900-123-118-30 (2) 999-701-269-40 993-107-203-03 999-707-316-40 (2) Brad Penn 20w50

### **Tools & Materials List**

small torque wrench (Stahlwille 730/2 + 735/10 ratchet insert tool) medium torque wrench (Stahlwille 730/10) large torgue wrench (Stahlwille 730/20 + 735/20 ratchet insert tool) 15mm insert ring tool (Stahlwille 732/10-15) wheel nut security socket paper towels cloth rags nitrile gloves oil filter wrench (3-prong Sears Craftsman Universal) oil filter wrench (Mann) stubby phillips P2 screwdriver 13mm socket large flat screwdriver 3/8" ratchet wrench 8" extension 3/8" drive 27mm socket 19mm socket 4" extension 1/2" drive 7mm flexible nut driver 3/8" breaker bar 1/2" breaker bar 10mm socket 3/8" drive Awl & hook tool

Molykote 55 O-Ring Lubricant

# **Getting Started**

Note Date & Mileage Remove right hand side member panel before going to shop Loosen wheel nuts Raise car Remove right rear wheel Remove right rear wheel front well liner piece revealing oil tank filter

## Drain Oil Tank

Place oil drain tank Remove oil tank drain plug and drain oil Refit drain plug with new seal ring & rubber o-ring Torque drain plug 50 Nm

## **Change Oil Tank Filter**

Remove oil tank filter Lubricate new oil filter seal with Molykote 55 and refit hand tight, then torque 20 Nm

### **Drain Crankcase**

Remove transmission under-tray Remove left hand side ventilation door Place oil drain tank Remove engine drain plug and drain oil Refit drain plug with new seal ring Torque drain plug 50 Nm Refit left hand side ventilation door

# **Drain Oil Return Tube**

Remove right hand side orange ventilation hose and door Remove oil return tube bolt Place oil drain tank Remove oil return tube and drain oil Move on to changing engine oil filter before refitting the oil return tube

## **Change Engine Oil Filter**

Remove small oil filter Lubricate new oil filter seal with Molykote 55 and refit, hand tight, then torque 20 Nm Install new o-rings on oil return tube Refit oil return tube and bolt Refit right hand side orange ventilation hose and door

# **Refill With Oil**

Pour in 8 quarts of oil Start engine and check for leaks and oil pressure While running add 2 quarts more oil Level on dipstick should measure halfway when hot. The oil level gauge should be at 3 o'clock when oil temperature is at 9 o'clock.

## Finish Up

Shut down engine Refit wheel well liner Refit right rear wheel Refit transmission under-tray Lower the car Torque wheel nuts 130 Nm Road test and check oil level again Refit side member panel after return from shop

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