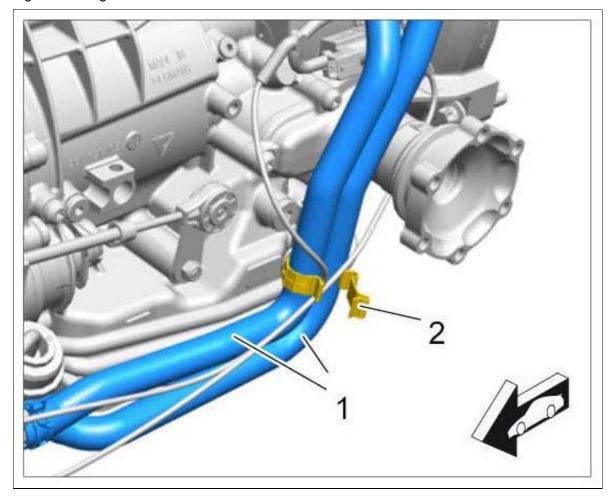
Carefully clean the transmission housing and ATF pan.

5. Clip coolant hoses -1- into the hose holder -2- .

Fig 5: Securing Coolant Hoses



Courtesy of PORSCHE CARS NORTH AMERICA, INC.

6. Switch off engine.

WM 370235 CHECKING AND TOPPING UP ATF (CLUTCH FLUID) (EXCEPT CARRERA "EDITION", CARRERA CABRIOLET "EDITION", CARRERA 4 "EDITION", CARRERA 4 CABRIOLET "EDITION") > SUBSEQUENT WORK

- 1. Install underbody cover.
 - ightarrow 519419 REMOVING AND INSTALLING REAR UNDERBODY COVER .

WM 370255 CHANGING ATF (CLUTCH FLUID) (EXCEPT CARRERA "EDITION", CARRERA CABRIOLET "EDITION", TURBO, TURBO S, CARRERA 4 "EDITION", TURBO CABRIO, TURBO S CABRIO, CARRERA 4 CABRIOLET "EDITION", GT3) > TOOLS

Designation	Type	Number	Description	
Designation	1 9 P C	Hamber	Description	

manual metering	Workshop	WE 1372
pumps, Porsche set	equipment	

WM 370255 CHANGING ATF (CLUTCH FLUID) (EXCEPT CARRERA "EDITION", CARRERA CABRIOLET "EDITION", TURBO, TURBO S, CARRERA 4 "EDITION", TURBO CABRIO, TURBO S CABRIO, CARRERA 4 CABRIOLET "EDITION", GT3) > TECHNICAL VALUES

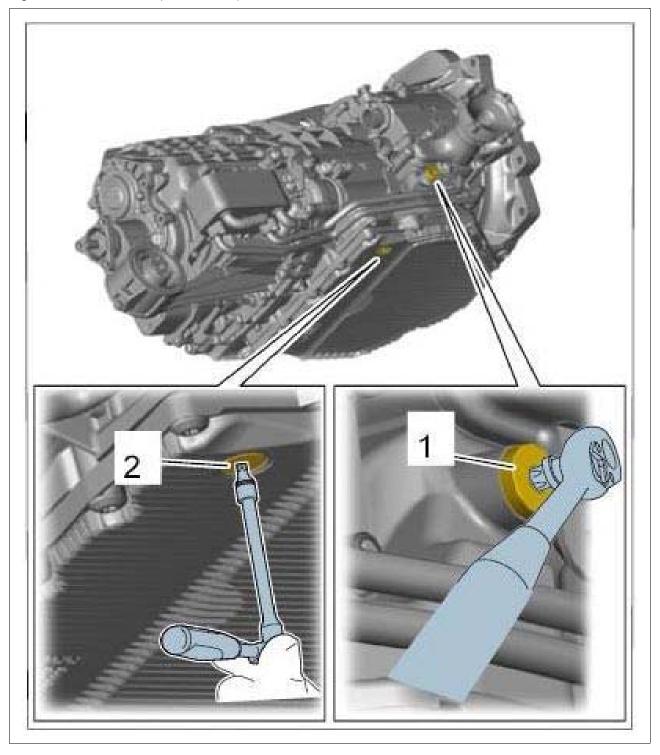
Location	Description	Туре	Basic value	Tolerance 1	Tolerance 2
Drain plug for ATF pan	Replace drain plug	Tightening torque	15 Nm (11 ftlb.)	+3 Nm (+2 ftlb.)	

WM 370255 CHANGING ATF (CLUTCH FLUID) (EXCEPT CARRERA "EDITION", CARRERA CABRIOLET "EDITION", TURBO, TURBO S, CARRERA 4 "EDITION", TURBO CABRIO, TURBO S CABRIO, CARRERA 4 CABRIOLET "EDITION", GT3) > INFORMATION

Information

If a vehicle with Porsche Doppelkupplung (PDK) is not moved for more than 5 years, the ATF must be changed irrespective of the mileage driven since the last ATF change.

Fig 1: Overview Of ATF (Clutch Fluid)



- 1. Filler screw
- 2. Drain plug

WM 370255 CHANGING ATF (CLUTCH FLUID) (EXCEPT CARRERA "EDITION", CARRERA CABRIOLET "EDITION", TURBO, TURBO S, CARRERA 4 "EDITION",

TURBO CABRIO, TURBO S CABRIO, CARRERA 4 CABRIOLET "EDITION", GT3) > PRELIMINARY WORK

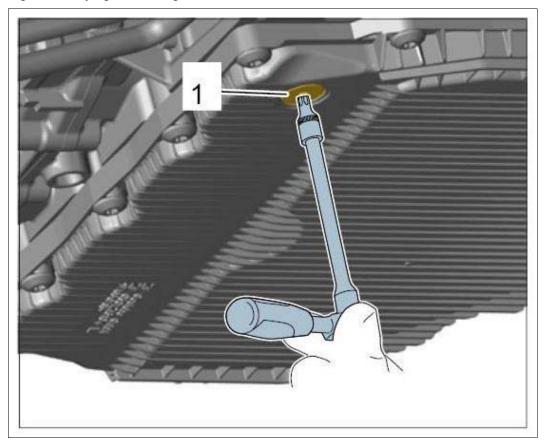
- 1. Jack and raise the vehicle at the prescribed jacking points.
 - → WM 4X00IN LIFTING THE VEHICLE
- 2. Remove rear underbody cover.
 - ightarrow 519419 REMOVING AND INSTALLING REAR UNDERBODY COVER .
- 3. Place collection pan under the transmission.

WM 370255 CHANGING ATF (CLUTCH FLUID) (EXCEPT CARRERA "EDITION", CARRERA CABRIOLET "EDITION", TURBO, TURBO S, CARRERA 4 "EDITION", TURBO CABRIO, TURBO S CABRIO, CARRERA 4 CABRIOLET "EDITION", GT3) > DRAINING ATF (CLUTCH FLUID)

- WARNING: Hot fluid
 - Danger of scalding
- → Let the fluid cool down.
- → Wear personal protective gear.
 - 1. Drain ATF.
 - 1. 1.1. Unscrew ATF drain plug -1- and drain ATF.
 - 2. 1.2. Screw in and tighten new drain plug -1- .

Tightening torque 15 Nm (11 ftlb.) +3 Nm (+2 ftlb.)

Fig 1: Identifying Drain Plug



WM 370255 CHANGING ATF (CLUTCH FLUID) (EXCEPT CARRERA "EDITION", CARRERA CABRIOLET "EDITION", TURBO, TURBO S, CARRERA 4 "EDITION", TURBO CABRIO, TURBO S CABRIO, CARRERA 4 CABRIOLET "EDITION", GT3) > ADDING ATF (CLUTCH FLUID)

Information

ATF specifications for Porsche Doppelkupplung (PDK):

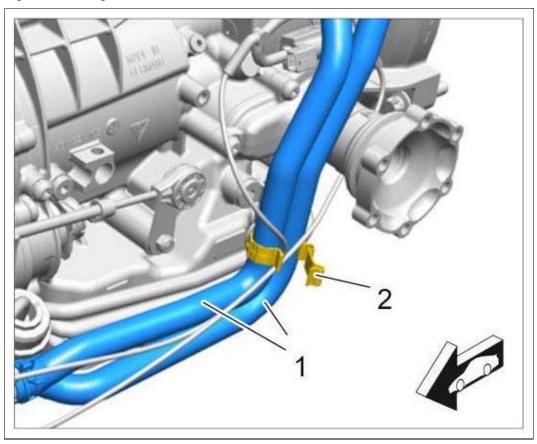
- Storage: Store in a dry place, away from direct sunlight, at a temperature not less than -40 °C and not higher than +50 °C
- Storage time: 5 years from fill date on container
- Before using oil: Shake the container well for at least 10 seconds.

Information

Only use oil approved by Porsche in the Porsche Doppelkupplung (PDK).

- 1. Fill in ATF.
 - 1. 1.1. Unclip coolant hoses -1- from the hose holder -2- .

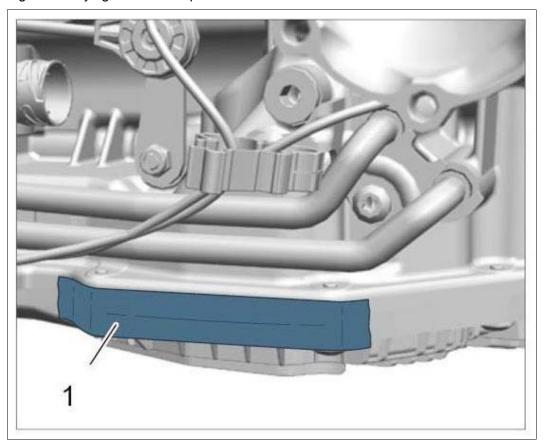
Fig 1: Loosening Coolant Hoses



Information

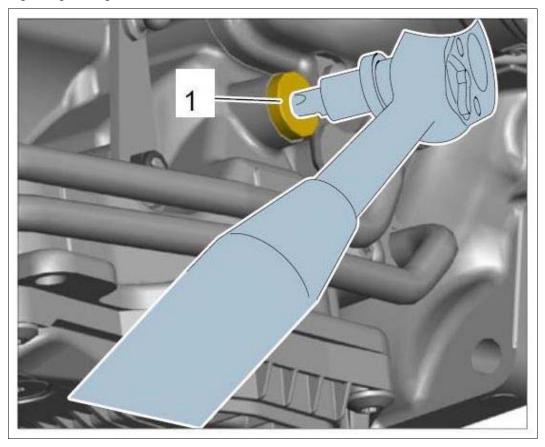
Affix adhesive tape **-1-** to the area between the transmission housing and ATF pan to prevent dirt from getting into the oil pan.

Fig 2: Identifying Adhesive Tape On Transmission



2. 1.2. Unscrew filler screw -1- .

Fig 3: Tightening Oil Filler Screw



- 3. 1.3. Fill in ATF at the filler bore using **manual metering pumps**, **Porsche set WE** 1372 until ATF emerges.
- 4. 1.4. Tighten filler screw slightly.
- 2. Get the Porsche Doppelkupplung (PDK) ready and check ATF level.
 - ightarrow 370235 CHECKING AND TOPPING UP ATF (CLUTCH FLUID) .

WM 370255 CHANGING ATF (CLUTCH FLUID) (EXCEPT CARRERA "EDITION", CARRERA CABRIOLET "EDITION", TURBO, TURBO S, CARRERA 4 "EDITION", TURBO CABRIO, TURBO S CABRIO, CARRERA 4 CABRIOLET "EDITION", GT3) > SUBSEQUENT WORK

- 1. Install rear underbody cover.
 - ightarrow 519419 REMOVING AND INSTALLING REAR UNDERBODY COVER .
- 2. Lower the vehicle.

WM 370419 REMOVING AND INSTALLING SELECTOR KNOB (EXCEPT CARRERA "EDITION", CARRERA CABRIOLET "EDITION", CARRERA 4 "EDITION", CARRERA 4 CABRIOLET "EDITION") > REMOVAL > REMOVING SELECTOR KNOB