



**Foreign and Domestic
Sales and Service**

900 Wildwood Road * Mahtomedi MN 55115
(651)777-6924

DATE: 05/25/2001

REPAIR ORDER # 49006

Written by: 1

VEHICLE INFORMATION

Year: 1991
 Make: PORSCHE Model: 964 CARRERA 2 TARGA
 VIN MfgDate: 01/91
 Lic# Mileage: 107086 Year: 1991
 Engine: 3.6L Supercharged Trans: Auto.

Customer Information

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CUSTOMER INSTRUCTION

1. Repair engine case (leaks oil). Use customer supplied oil.
Check tune-up.

WORK PERFORMED

R & R engine and transmission	1200.00
Disassemble and reassemble engine complete. Have engine case repaired at #3 cylinder opening.	
Replace main bearings, rod bearings and intermediate shaft bearings	3750.00
Check engine tune up.	

PARTS REQUIRED

	Part #	Price	Qty	Extended
Upper Engine Gasket Set	96410090200	243.95	1.000	243.95
Lower Engine Gasket Set	930100904104	83.30	1.000	83.30
Rod Bearing Set -Std.	93010317400	106.70	1.000	106.70
Main Bearing Set - Std. (#1-#7)	96410190100	248.30	1.000	248.30
Main Bearing - Std. (# 8)	96410113801	120.40	1.000	120.40
Bearing 1/2 - Intermediate Shaft	99310113500	8.04	2.000	16.08
Bearing 1/2- Intermediate Shaft	99310113700	8.04	2.000	16.08
Spark Plug Wire Clips	96460255900	0.45	1.000	0.45
Gasket- Cam End Plate	93010519705	1.65	1.000	1.65
Oil Pressure Tube	99310711800	13.95	1.000	13.95
O-Ring (For Pressure Tube)	99970730540	1.35	2.000	2.70
Air Duct (Top Of Engine)	96410640206	156.16	1.000	156.16
Oil Filter	OC54	7.95	1.000	7.95
Hydraulic Oil (For power steering)	CHF11S	20.00	0.500	10.00

SUB-CONTRACTED

	Ref. #	Price	Qty	Extended
Weld and Machine Engine Case At bottom Of #3 Cylinder		125.00	1.000	125.00

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Labor: \$ 4950.00
Parts: \$ 1027.67
Sub-C: \$ 125.00

Total for Group: \$ 6102.67



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[Redacted Customer Information]

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CUSTOMER INSTRUCTION

2. Install customer supplied supercharger.

WORK PERFORMED

Extended

Install customer supplied supercharger. (With engine removed) 2250.00
 Manufacture custom brackets and fittings for Quality installation and fit of Supercharger.
 Reinforce rear engine mount 150.00
 Remove cat. convertor and repair 112.50

PARTS REQUIRED

	Part #	Price	Qty	Extended
90' connectors	90Fit	0.90	2.000	1.80
Flat Steel (For Brackets)	FSB	25.00	1.000	25.00
Wire Loom 1/2"	737301	0.75	10.000	7.50
Labor: \$				2512.50
Parts: \$				34.30
Total for Group: \$				2546.80

CUSTOMER INSTRUCTION

3. Change transmission fluid and filter.

WORK PERFORMED

Extended

Change transmission fluid and filter 75.00

PARTS REQUIRED

	Part #	Price	Qty	Extended
Transmission Filter	94330701102	83.77	1.000	83.77
Transmission O-Ring	94330704100	0.90	1.000	0.90
Transmission Pan Gasket	94332112306	16.55	1.000	16.55
ATF Dexron III/MerconTrans. Fluid	ATF	2.25	4.500	10.13
Labor: \$				75.00
Parts: \$				111.35
Total for Group: \$				186.35



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CUSTOMER INSTRUCTION

4. Shut off light for rear air wing.

WORK PERFORMED

By pass warning light for rear wing

Extended

37.50

Labor: \$ 37.50

Total for Group: \$ 37.50

CUSTOMER INSTRUCTION

5. Install carrera emblem on rear deck.

WORK PERFORMED

Install carrera emblem on engine lid. No Charge

Extended

CUSTOMER INSTRUCTION

6. Check Brakes - Pulsate When Stopping

WORK PERFORMED

Replace front and rear brake pads. Machine front and rear brake rotors

Extended

315.00

PARTS REQUIRED

	Part #	Price	Qty	Extended
Front Disc Brake Pad Set	96435193902	63.30	1.000	63.30
Rear Disc Brake Pad Set	96435294903	58.30	1.000	58.30
Sensor Wire	99361236501	17.30	1.000	17.30
			Labor: \$	315.00
			Parts: \$	138.90

Total for Group: \$ 453.90

CUSTOMER INSTRUCTION

7. Replace Sound Pad In Engine Compartment

WORK PERFORMED

Replace engine compartment rear sound pad

Extended

112.50

PARTS REQUIRED

	Part #	Price	Qty	Extended
Sound Absorber Pad	96455628101	80.00	1.000	80.00
			Labor: \$	112.50
			Parts: \$	80.00

Total for Group: \$ 192.50

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[Redacted Information]

Total for Parts:	\$	1392.22
Total for Sub-C:	\$	125.00
Shop Supplies:	\$	10.00
Tax:	\$	91.14
Total for Labor:	\$	8002.50
E.P.A. Charge:	\$	1.00
Total:	\$	9621.86