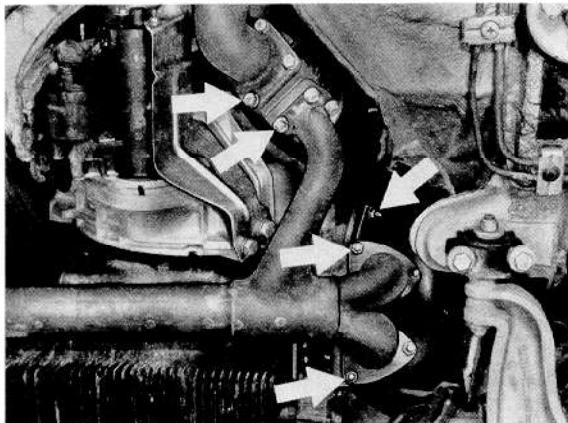


CHECKING TIGHTNESS OF EXHAUST SYSTEM FLANGES

1. Check tightness of exhaust flanges as well as checking complete exhaust system for leaks.
2. Check tightness of hex nuts on exhaust manifold / cylinder head flange.
3. Check tightness of all flange connections from exhaust system/ turbocharger and bypass valve.



4. Check tightness of bolts on primary muffler (catalytic converter) / final muffler flange. Check exhaust system suspension points.

Tightening torque for bolts and nuts:

M 8 20 + 2 Nm (14 + 1.4 ftlb)
M10 40 + 5 Nm (29 + 3.6 ftlb)