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928 General **30**

TORQUE SPECIFICATIONS FOR AUTOMATIC TRANSMISSION
(Central Tube and Final Drive)

Location	Description	Threads	Material	Torque Nm (ftlb)
Ring gear/flywheel	Bolt	M 8 x 1.25	12.9	32 ... 39 (23 ... 28)
Drive plate/flange	Bolt	M 10 x 1.25	10.9	54 ... 64 (39 ... 46)
Engine/clutch housing	Bolt	M 12 x 1.5	8.8	70 ... 83 (51 ... 60)
Clutch housing/cover	Bolt	M 8 x 1.25	8.8	19 ... 23 (14 ... 17)
Cover plate/cover	Bolt	M 8 x 1.25	8.8	19 ... 23 (14 ... 17)
Clutch housing/ central tube	Bolt	M 10 x 1.5	8.8	39 ... 46 (28 ... 33)
Central tube/ transmission	Bolt	M 10 x 1.5	10.9	54 ... 64 (39 ... 46)
Flange/central shaft	Bolt	M 10 x 1.5	12.9	80 (58)
Bolt/double clamp	Bolt	M 10 x 1.5	12.9	80 (58)
Final drive housing/ transmission case	Nut	M 10 x 1.5	8	39 ... 46 (28 ... 33)
Ring gear	Bolt	M 12 x 1.25	12.9	150 ... 180 (110 ... 131)

Windows Taskbar: ENG UK 11:50 13/02/2015

Originally Posted by **Constantine**

33 ft lbs. for the six front flex plate to flywheel bolts. No lock washers from memory and a check of the PET diagrams. One must be careful to not exceed this ft lb. torque setting since you will strip the threads in the aluminum flywheel.

TDT.Cheers,

Flywheel is steel.

These bolts are grade 12.9. 33 ft lbs is the correct number.

greg brown