

Outside/inside air selector
flapper is removed
Old gasket is removed

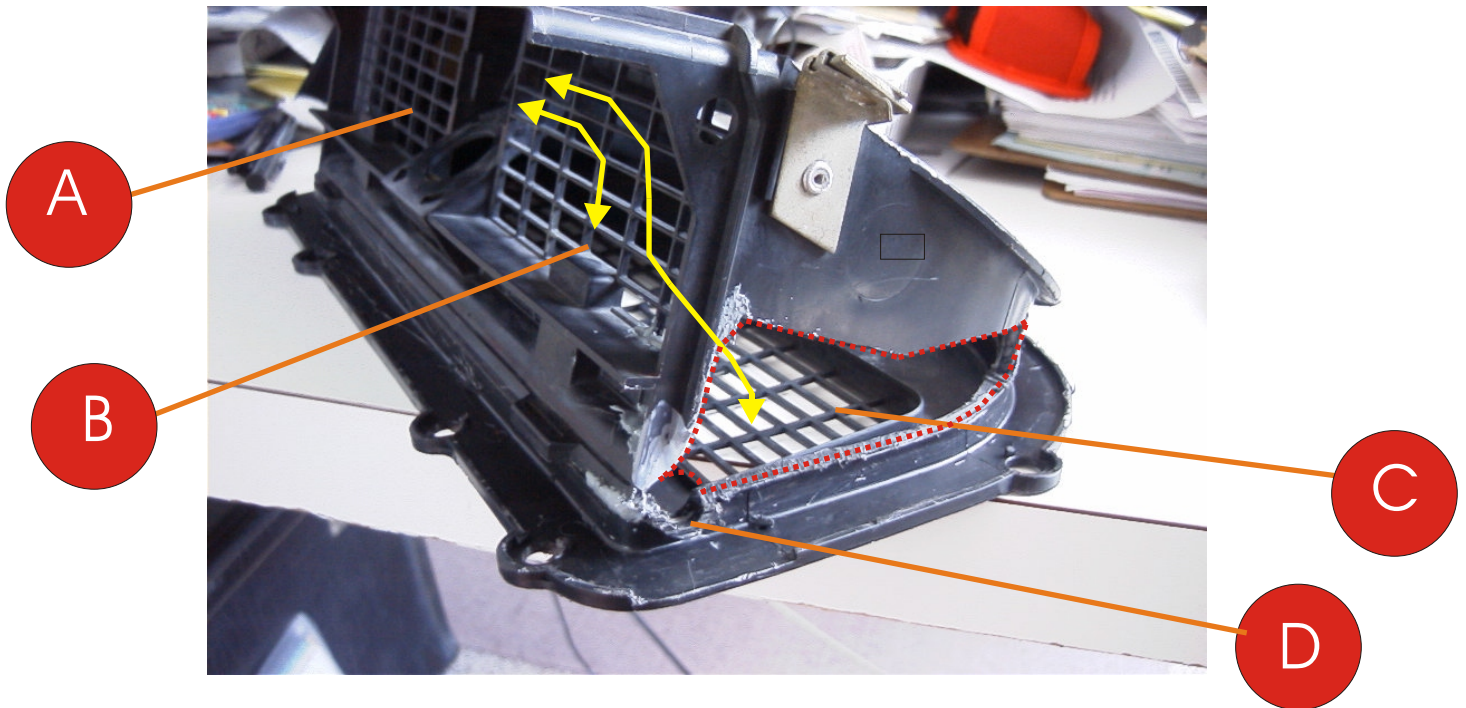


A special cut allows the
flapper to be removed from
the housing it lives in. I cut it
so that the shaft of the plate
does snap back into its
location. The cut out piece
only has to prevent the plate
from lifting back out when in
operation



New Seals on both sides of
the flapper valve installed
prior to its return to its housing





- A= the suction side of the fan
- B= the intake grill for outside air
- C= the grill for the intake of recirculating the inside air only

Whit the flapper in the down position fresh make up air is added to the cab.

The red dotted line indicates the cut out piece which in replace after the seals are replaced on both sides of the flapper valve/plate. Put back into place with JB weld and small metal strips and rivets.

The pressure on the flapper valve/plate is only applied to corner "D" and not to the "red dotted" cut out section

