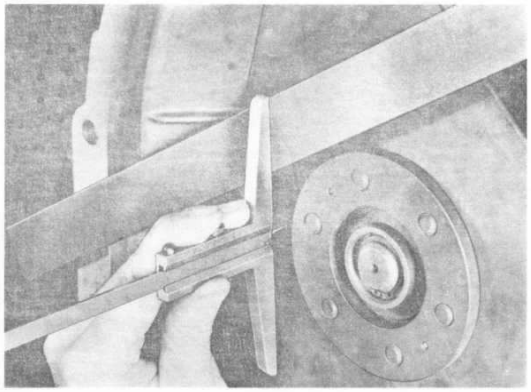
8. Push drive flange forward against stop on circlip and tighten screw to specified torque.

9. Determine distance B. Use ruler and measure distance from drive plate housing to drive plate bearing surface (as far in as possible).



Determining Distance X

X = A - B + 0.5 mm pre-load

A =		12.2 mm
B =	-	7.4 mm
		4.8 mm
Preload =	+	0.3 mm
X =		5.1 mm

Install shim having thickness X (in example 5.3 mm).

Shims are available in thicknesses of 0.2 mm, 0.5 mm and 1.0 mm.

Note

Remember thickness of ruler used for measuring.

Example:

Measured value		12.9 mm
Ruler thickness	-	5.5 mm
Distance B		7.4 mm