<u>Item</u>	Description	Value (Ft	<u>ltem</u>	Description	Value (Ft	<u>ltem</u>	Description	Value (Ft lbs)
All bolts not otherwise specified	Bolt head or nut diameter (mm)		Airpump mounting bolt	M8 x 110	15	COOLING SYSTEM		
M 6	10	7	lower tensioner roller mounting bolt	M8 x 55	15	90o thermostat outlet neck bolts (2)	M6 x 25	7
M 8	13	15	oilpan blockoff plate bolts (2)	M6 x 20	7	,		
M 10	17	29	GTS oilpan baffle bolts (5)			water crossover hex head bolts (3)	M8 x 35 -1st stage	7
			(1)			(1)	2nd stage	15+1
ENGINE BLOCK PROPER			CYLINDER HEAD				, i	
			Cylinder head bolts (91+, with longer bolts)	1 st stage	15	right rear water crossover hex head bolt	M8 x 70- 1st stage	7
Main bearing bolt M 12 x 1.5 x 130 (1), M12 x 1.5 x 120 (0)	M 12 x 130 , M12 x 120		M12 x 1.5 x 199	2 nd stage	90° torquing angle		2nd stage	15+1
(0)	1 st stage	22	M12 x 1.5 x 149	3 rd stage	90° torquing angle			
		41	Camshaft bearing saddles to cylinder head, XZN bolts	M8 x 35	15	Temp II sensor to water crossover		9
	2 nd stage	55+4		M6 x 22	7		MC v 1C	+3
	3 rd stage	33+4	socket head bolts for chain tensioner		7	reservoir mounting self tapping screws (2)	M6 x 16	
		ļ	banjo bolt for chain tensioner	M8 x 1	/	oil cooler hose screw-in flange on radiator		52
Main bearing bolt	M 10 x 95 (10)		check valve for chain tensioner	M10 x 1	11	oil cooler hose on screw-in flange to top section of crankcase	M26 x 1.5	52
	1 st stage	15	cylinder head cover / valve covers	M6	7	upper radiator mounting bumper hex head bolts	M8 x 16	15
	2 nd stage	37 + 4	cam gear backing plate to cylinder head bolts (6)	M6 x 18	7	radiator drain plug	M10	1
			camshaft to cam gear bolts	M10 x 1.5 x 55	48	temp switch to radiator		29
Girdle bolts	M 8 x30, M8 x65	15	cylinder head cover	M6	7	engine block drain plugs	M12 x 1.5	26
			spark plugs	M14 x 1.25	18 to 22			
			5-8 cylinder head rear coolant blockoff cover bolt #1	M8 x 25	15			
starter bracket bolts - upper	M8 x 48 (2)	15	5-8 cylinder head blockoff cover bolt #2	M8 x 22	15	A/C COMPRESSOR: (10PA20C)		
starter bracket bolts - lower	M8 x 30 (2)	15	1-4 cylinder head rear water outlet bolts	M8 x 25	15	forward big bolt M10x33	M10 x 33	29
			Cam seal cover bolts M6 x 22	M6 x 22		rear big bolt M10 x 45	M10 x 45	29
Oil pump body bolt	M8 x 48 (3)		Hall sensor bolts	M5 x 12	6	bracket to block bolts M8x x40 (top goes thru heat shield) need 4	M8 x40	15
	1 st stage	11	engine hoist bolts M8 x 20 need 2	M8 x 20	15	comp tension bracket to block M8 x 28	M8 x 28	15
		15	crank position sensor hex head bolt	M6 x 16	10	comp tension bracket thru eyebolt M10 x 33	M10 x 33	29
	2 nd stage	13	Clarik position sensor nex nead bolt	IVIO X TO		comp tension bracket thru eyebolt washers A10,5	W110 X 33	23
	M40 4 5 45	218	INTAKE MANIFOLD				7/0 4.4 LINE	24
crank bolt Conrod nut (verbusrip)	M18 x 1.5 x 45 M 10 x 1.25	55	intake side cover hex head bolts (16)	M6 x 25	7	Compressor inlet line	7/8 x 14 UNF 3/4 x 16 UNF	18
flyhweel bolts	M10 x 1.25 (9)	29 then 66	flappy solenoid mount to driver's side TB cover bolt	M6 x 30	7	Compressor pressure line Condensor input line	3/4 x 16 UNF	18
oil drain plug	M20 x 1.5	37	remote temp sensor- water temp	1010 X 30	18-22	Condensor fluid reservoir	3/4 x 16 UNF	18
screw plug of oil thermostat housing, lower girdle	M48 x 1.5	59	air line		22	Evaporator fluid tank	5/8 x 18 UNF	13
oil pressure sender	M 18 x 1.5	26	temp sensor NTC II to water crossover housing		9	Pressure line expansion valve	5/8 x 18 UNF	13
•	M 18 x 1.5	30		MG	3	•	7/8 x 18 UNF	24
screw plug of oil pressure relief valve cylinder block drain valve	M12 x 1.5	26	ISV mounting bracket nuts Intake manifold to cylinder head studs	M6 M8 x 1	11	Intake line expansion valve Evaporator expansion valve	3/4 x 18 UNF	18
	M24 x 1.5, M26 x 1.5			M8 x 40	11	Evaporator expansion valve	3/4 X 10 0141	10
screw in flange on engine			Lower to upper intake plenum bolts (4), black oxide	IVIO X 40		AIR PUMP		
oil hose on screw-in flange to top section of crankcase	M26 x 1.5	52 52	attachment of CO sensor to exhaust manifold	M40 4 5	0		MC 40	7
To radiator	M26 x 1.5 M8 x 30	15	cap nut to front of right fuel rail	M12 x 1.5	22	diverter to bracket M6 x12 need 2	M6 x 12 M8 x 22	15
Attachment of knock sensor		15	union nuts to fuel distributor pipe	M16 x 1.5	7	AP tension bracket to block M8 x 22		15
Oil pan bolts (long)	M6 x 28 (25) M6 x 25 (5)	5	oil filler neck bolts	M6 x 50 (2) M6 x 16	7	AP tension thru eyebolt M8 x 40 AP upper big bolt M8 x 110	M8 X 40 M8 x 110	15
Oil pan bolts (short) dipstick bolt	M6 x 12	7	flappy vacuum actuator mouting bolts		????	AP heat shield M6 x 12 need 5	M6 x 12	7
oil pickup mounting bolts (2) to girdle	M6 x 12	7	intake temp senor into top-rear of intake Fuel rail mounting nuts	22 mm deep socket M6	7	thick washer btw eyebolt and bracket 8.5 x 19 x 6	1410 A 12	+
oil pickup neck to block mounting allen screw	M8 x 30	15		M6 x 16	7	and washer blw eyebolt and bracket 0.5 x 19 x 0		+
Oil level sender to oilpan mounting alien screw	M5 x 12	13	Fuel rail cover bolts airbox 10mm nuts	M6	7	DIVERTER VALVE ASSEMBLY		
	M6 x 16	7	fuel line to front FPR	IVIO	???????	diverter valve to bracket mounting bolts (2)	M6 x 12	7
oil cooler mounting bracket allen screws (4)	M6 x 25	7		M8 x 12			M5 x 10	+'
waterpump mounting bolts- long (8)		7	rear damper ratining bolt, under rear fuel damper	IVIO A 12	11	POWER STEERING PUMP BOLTS	IVIO A TU	
waterpump mounting bolts- short (5) waterpump timing mark mounting philips screws	M6 x 20 M5 x 18	/	Fuel rail to intake mounting throttle quadrant to intake side cover mounting bolts (3)	M8 x 20	15	PS tensioner adj bolt: M8 x 65	M8 x 65	15
WP to tensioner arm bracket upper bolt	M6 x 16	7	attachment of intake manifold	M8 nuts (10)	11	medial cassette to block: M8 x 35 (2)	M8 x 35	15
WP to tensioner arm bracket countersunk hex bolt	M6 x 12	7		, , ,		PS pump bracket to cassette bolts M8 x 42 (3)	M8 x 42	15
Front engine hoist bracket to WP hex head bolts	M8 x 35	15	FRONT FUEL DAMPER		•	ALTERNATOR/PS PUMP CASSETTE	<u> </u>	
throttle cable wheel mounting bracket to block bolts	M8 x 20	15	Z-shpaed bracket, A17 washer, then M16 x 1.5 hex nut			top alt bolt M10 x 130	M10 x 130	29
						alt tensioner to cassette M10 x 25	M10 x 25	29
BELT TENSIONER	<u> </u>		LEFT REAR DAMPER			alt tensioner adj bolt M8 x 60	M8 x 60	15
tensioner shoulder bolt countersunk screw	6 x 12		L shaped bracket, then 8,4 washer, then M8 x 12 bolt	928.110.602.01	0 280 161 035	alt tensioner and bolt two x 60 alt tensioner threaded hex thru lower flange M10 x ????	100 x 00	110
lower medial tensioner mounting holt	M8 x 60	15			033		M10 x 130	29
lower medial tensioner mounting bolt	M8 x 60	15	RIGHT REAR FUEL PRESSURE REGULATOR:		1	big cassette to block M10 x 130	IVITU X TOU	129
belt tensioner tension adjusting bolt	M8 x ????	1	RIGHT REAK FUEL PRESSURE REGULATUR:		0.290.464			+
lower lateral tensioner mounting bolt	M8 x 45	15	funky bracket then A17 washer then M16 x 1.5 hex nut	928.110.198.02	0 280 161 297			
upper lateral tensioner mounting bolt	M8 x 55	15			1		1	

<u>ltem</u>	Description	Value (Ft	<u>ltem</u>	Description	Value (Ft	<u>ltem</u>	Description	Value (Ft lbs)
TIMING BELT COVER		insi	PSD slave cylinder to tranny M8 x 28	M8 x 28	ibs)	Brake master cylinder to booster	M8 nuts	17
upper L+R cover bolts M6 x 18 need 5	M6 x 18	7	PSD hardline to right output flange bracket bolt	M8 x 30		Screw-in regulator to ABS unit	M10 x 1	10
upper left cover long bolt M6 x 55	M6 x 55	7	front oil line flange bolt M6 x 16	M6 x 16		ABS unit bracket to wheelwell		17
center cover short bolt M6 x 18	M6 x 18	7	tranny mount to tranny case bolt M12 x 1.5 x 50	M12 x 1.5 x50	63	ABS unit to bracket	M6	7
center cover long bolt M6 x 73	M6 x 73	7	tranny mount to crossmember bolt- square washer	M12 x 1.5 x 40	63	T-distributor to bracket	M6	7
crank pulley shrould bolts (2)	M6 x 30	7	rear tranny cover bolts (12) M8 x 30	M8 x 30	16			
dirver side engine ground mounting bolt	M 6 x 20	7	PSD slave cylinder mounting bolts M8 x 28	M8 x 28		FRONT BRAKES		
			Securing nut to drive pinions	M32 x 1.5	221	front ABS speed sensor mounting pan head screw	M6 x 30	
ENGINE SUSPENSION			Bearing cover to tranny case	M8 x 1.25	22	Brake caliper to steering knuckle	M12 x 1.5	63
Rear LCA bracket thru crossmember bolt	M10 x 55	33	Drain plug	M12 x 1.5	15	Brake disk to wheel hub	M6	7
horizontal front upper crossmember bolt	M12 x 1.5 x 70	?????	reverse lamp switch to tranny case	M18 x 1.5	16	Filister head screw to clamping nut	M7	11
driver's end of crossmember bottom plate bolt	M10 x 30	29	bearing body to inner shift rod lockscrew- blue loctite!	M8 x 1.25	11	lugnuts	M14 x 1.5	96
engine mount heat shield bolts	M6 x 16	/	angled joint to guide tube	BM 10	18	outer tie rod ball joint to steering knuckle		48
			shifter bracket on top of TT	M6	7			
ENGINE MOUNT BOLTS						REAR SUSPENSION		
small M8 x 35 need 4	M8 x 35	15	STEERING:	1110 15	0.4	crossmember to body-lateral	M10 x 75	34
Big M10 x 105 need 4	M10 x 105	30	steering gear to engine crossmember	M10 x 45	34	crossmember to body-medial	M12 x 1.5 x 45	
heat shield bolts M6 x 16	M6 x 16	7	U-joint to steering gear	M8 x 38	21	rear control arm fore mounts	2 x M10x 75, M10 x 50	34
EXHAUST SYSTEM:			track rod to ball joint	M14 x 1.5	33	crossmember to tranny	M12 x 1.5 x 40	63
air pump diverter valve to cat pipes		22	steering tie rod to steering rack	M16 x 1.5	111	Rear RDK bracket mount bolt	M6 x 20	03
oxygen sensor	M18 x 1.5	41	U joints to steering and univerasal shafts	M8	21	Rear swaybar to body mount	M10 x 85	34
screw plug for exhaust sample pickup to cat	M8 x 1	11	Power steering Pressure and return hoses to PS pump banjo bolts	M14 x 1.5	22	Rear swaybar to upper droplink	M10 x 55	34
5 M8x35 exhaust manifold bolts	M8 x 35	15	Steering wheel to steering shaft	M18 x 1.5	37	Forward rear trailing arm mount to body bolts M10 x 20	M10 x 20	34
1 M8x45 exhaust manifold bolt	M8 x 45	15	stabilizer clip to side member	M10	44	Forward rear trailing arm mount to body bolt M10 x 75 x 1	M10 x 75	34
attachment of O2 sensor to exhaust manifold		18	V-belt pulley to power steering (servo) pump	M14 x 1.5	22	2 countersunk philips screews holding GTS spacer		
exhaust manifold to cylinder head nuts (22)	M8	15	Steering guard to body	M6 with 4 mm hex	7	rear wiring harness bracket mounting bolts	M6 x 18	
exhaust manifold heat shield bolts (3)	M6 x 12	7	Ring hose nipple for suction hose to servo pump	M18 x 1.5	44	rear PSD bracket bolts M6 x 20	M6 x 20	
lower exhaust donut bracket to resonator M8 x 16	M8 x 16	15	steering rack mounting bolts M10 x 45	M10 x 45		rear upper control arm to crossmember medial bolt	M10 x 70	34
cat to resonator pipes M10 x 50	M10x 50	29				rear upper control arm to wheel carrier lateral bolt	M10 x 105	34
rear aeroquip pipe to muffler clamp bolt M8 x 60	M8 x 60	15	FRONT SUSPENSION			swaybar to body mounting bolt M10 x 85	M10 x 85	34
underbody Heat shields	(8mm) B5,5 x 16	7	upper control arm to front frame rail	M14 x 1.5	103	swaybar to upper stabilizer bolt M10 x 55	M10 x 55	34
			front LCA bolts M12 x 1.5 x 100	M12 x 1.5 x 100	63	lower rear stabilizer bolt to LCA M10 x 45	M10 x 45	34
BELLHOUSING BOLTS:			front LCA tow bracket bolts M10 x 25	M10 x 25	30	axle mounting pan head bolts to tranny output flanges	M10 x 50	60
upper M12 x 1.5 x 50	M12 x 1.5 x 50	63	Rear LCA bolts M12 x 1.5 x 80	M12 x 1.5 x 80	88	LCA to crossmember (camber eccentric)	M14 x 1.5	147
lower M12 x 1.5 x 70 need 2	M12 x 1,.5 x 75	63	Protective bar to side member	M10	34	LCA to body (toe eccentric)	M12 x 1.5	88
lower housing cover bolts M8 x 30 need 6	M8 x 30	15	Top shock mount studs to body nuts	M10	34	rear hub carrier to LCA (lower shock thru bolt)	M14 x 1.5	103
			Lower front shock to LCA bracket bolt	M12 x 1.5 x 125	63	rear axle bolt	M22 x 1.5	339
TORQUE TUBE			Stabilizer clip to side member	M10	34	rear upper shock mount studs to body	M10	34
Upper bellhousing to manual tranny TT, front (4)		32	stabilizer suspension to stabilizer	M12 x 1.5	63	bearing pivot to LCA	M12 x 1.5	63
Central tube to transmission	M10 x 1.5 x 50	43	UCA and LCA to steering knuckle	M12 x 1.5	48	ABS sensor to rear hub carrier	M6 x	7
front TT/central tunnel support bracket - 2 washers ea	M8 x 20		Protective panel to steering knuckle	M7	11	wiring brackets to rear hub carrier	M6 x	7
rear TT/central tunnel support bracket bolts M8 x 20	M8 x 20		wiring retainer to steering knuckle	M7	11	e-brake brackets to cross member	M6 x 50	4
			lugnuts	M14 x 1.5	96			
AUTOMATIC TRANSMISSION: Primary pump to front cover	M8	15	track rod to steering arm rubber bearing (shock mount?) on piston rod of	M12 x 1.5	48	REAR BRAKES 2 countersunk GTS spacer philips screws		
		· ·	macpherson strut	-		' ' '		<u> </u>
Drain Plug (Touque Converter)	M10x1	10	Ball joint to LCA	M12 x 1.5	88	rear dust shield mounting bolts M6 x 20	M6 x 20	7
Front Cover to transmission case	M8	10	supporting ring on UCA	M12 x 1.5	63	rear ABS speed sensor mounting pan head screw	M6 x 16	
Support Flange to Transmission Case	M6	8	air deflector bracket to LCA M6 x 60	M6 x 60	11	Rear caliper bolts M12 x 1.5 x 37	M12 x 1.5 x 37	63
Screw Plug (counter-bearing brake band B1) Anti-retart and backuplight switch to trans case	m27x1.5 M6	52 6	front RDK bracket bolts M7 x 12 swaybar to body M10 x 30	M7 x 12 M10 x 30	11 34	lugnuts	M14 x 1.5	94
Kick-down solenoid valve	M14	15	swaybar to body M10 x 30 sway bar to front droplink M12 x 1.5 x 55	M10 x 30 M12 x 1.5 x 55	63	HOOD		
	M6	6	front lower shock bolt M12 x 1.5 x 125	M12 x 1.5 x 55	63	hinge to hood bolts M8 x 20	M8 x 20	15
Valve Body to transmission		3	Rear LCA to body M12 x 1.5 x 80	m12 x 1.5 x 80	88	hood hinge to body M8 x 12	M8 x 12	15
Valve Body to transmission ATF Filter to cover	M5	13				J		7
ATF Filter to cover			*	M12 x 1.5 x 80	63	hood cable bracket screw M6 x12	M6 x 12	
ATF Filter to cover Transmission pan drain plug	M10	10	front caliper bolts M12 x 1.5 x 80	M12 x 1.5 x 80	63	hood cable bracket screw M6 x12	M6 x 12	1
ATF Filter to cover Transmission pan drain plug ATF Pan to transmission case	M10 M8	10	front caliper bolts M12 x 1.5 x 80	M12 x 1.5 x 80	63		M6 x 12	
ATF Filter to cover Transmission pan drain plug ATF Pan to transmission case Front Torque converter case ro transmission case	M10	10 6 17	front caliper bolts M12 x 1.5 x 80 BRAKING SYSTEM:	M12 x 1.5 x 80	17	FRONT SPOILER		
ATF Filter to cover Transmission pan drain plug ATF Pan to transmission case Front Torque converter case ro transmission case Driver plate to torque converter	M10 M8 M8 M8	10 6 17 34	front caliper bolts M12 x 1.5 x 80 BRAKING SYSTEM: Brake booster to bulkhead studs	M8		FRONT SPOILER vertical wing to body bolt M6 x 15	M6 x 15	
ATF Fitter to cover Transmission pan drain plug ATF Pan to transmission case Front Torque converter case ro transmission case Driver plate to torque converter Rear Transmission case to trans case	M10 M8 M8 M8 M8 M10	10 6 17 34 31	front caliper bolts M12 x 1.5 x 80 BRAKING SYSTEM: Brake booster to bulkhead studs Brake hardlines to MC, hoses, ABS unit, bias valves, etc.	M8 M10 x 1	17 9	FRONT SPOILER vertical wing to body bolt M6 x 15 lateral horiz tapping screw 4.8 x 19 - 2 per side (4)	M6 x 15 B 4.8 x 19	
ATF Filter to cover Transmission pan drain plug ATF Pan to transmission case Front Torque converter case ro transmission case Driver plate to torque converter Rear Transmission case to trans case Bearing Assy to rear transmission case	M10 M8 M8 M8	10 6 17 34 31 24	front caliper bolts M12 x 1.5 x 80 BRAKING SYSTEM: Brake booster to bulkhead studs Brake hardlines to MC, hoses, ABS unit, bias valves, etc Brake hose to front calipers	M8 M10 x 1 M10 x 1	17 9 12	FRONT SPOILER vertical wing to body bolt M6 x 15 lateral horiz tapping screw 4.8 x 19 - 2 per side (4) vertical lateral underneath tapping screws B 4.8 x 16 (6)	M6 x 15 B 4.8 x 19 B 4.8 x 16	
ATF Fitter to cover Transmission pan drain plug ATF Pan to transmission case Front Torque converter case ro transmission case Driver plate to torque converter Rear Transmission case to trans case	M10 M8 M8 M8 M10 M8	10 6 17 34 31	front caliper bolts M12 x 1.5 x 80 BRAKING SYSTEM: Brake booster to bulkhead studs Brake hardlines to MC, hoses, ABS unit, bias valves, etc.	M8 M10 x 1	17 9	FRONT SPOILER vertical wing to body bolt M6 x 15 lateral horiz tapping screw 4.8 x 19 - 2 per side (4)	M6 x 15 B 4.8 x 19	

<u>Item</u>	<u>Description</u>	Value (Nm)	ltem	Description	Value (Nm)	ltem	<u>Description</u>	Value (Nm)
All bolts not otherwise specified	Bolt head or nut		Airpump mounting bolt	M8 x 110	20	COOLING SYSTEM		
M 6	diameter (mm) 10	q	lower tensioner roller mounting bolt	M8 x 55	20	90o thermostat outlet neck bolts (2)	M6 x 25	13
M 8	13	20	oilpan blockoff plate bolts (2)	M6 x 20	9	300 thermostat outlet neck boils (2)	WO X 23	13
M 10	17	39	GTS oilpan baffle bolts (5)			water crossover hex head bolts (3)	M8 x 35 -1st stage	13
							2nd stage	20+2
ENGINE BLOCK PROPER			CYLINDER HEAD		,			
			Cylinder head bolts (91+, with longer bolts)	1 st stage	20	right rear water crossover hex head bolt	M8 x 70- 1st stage	13
Main bearing bolt M 12 x 1.5 x 130 (1), M12 x 1.5 x 120 (9)	M 12 x 130 , M12 x 120		M12 x 1.5 x 199	2 nd stage	90° torquing angle		2nd stage	20+2
	1 st stage	30	M12 x 1.5 x 149	3 rd stage	90° torquing angle			
	2 nd stage	56	Camshaft bearing saddles to cylinder head, XZN bolts	M8 x 35	20	Temp II sensor to water crossover		17
	3 rd stage	75+5	socket head bolts for chain tensioner	M6 x 22	9	reservoir mounting self tapping screws (2)	M6 x 16	
			banjo bolt for chain tensioner	M8 x 1	9	oil cooler hose screw-in flange on radiator		96
Main bearing bolt	M 10 x 95 (10)		check valve for chain tensioner	M10 x 1	15	oil cooler hose on screw-in flange to top section of crankcase	M26 x 1.5	96
	1 st stage	20	cylinder head cover / valve covers	M6	9	upper radiator mounting bumper hex head bolts	M8 x 16	28
	2 nd stage	50+5	cam gear backing plate to cylinder head bolts (6)	M6 x 18	9	radiator drain plug	M10	2
(camshaft to cam gear bolts	M10 x 1.5 x 55	65	temp switch to radiator		53
Girdle bolts	M 8 x30, M8 x65	20.337269	cylinder head cover	M6	9	engine block drain plugs	M12 x 1.5	48
	-		spark plugs 5-8 cylinder head rear coolant blockoff cover bolt #1	M14 x 1.25 M8 x 25	25-30 20			+
starter bracket bolts - upper	M8 x 48 (2)	20.337269	5-8 cylinder head rear coolant blockoll cover bolt #1 5-8 cylinder head blockoff cover bolt #2	M8 x 22	20	A/C COMPRESSOR: (10PA20C)		
starter bracket bolts - upper starter bracket bolts - lower	M8 x 30 (2)	20.337269	1-4 cylinder head rear water outlet bolts	M8 x 25	20	forward big bolt M10x33	M10 x 33	53
Starter bracket boils - lower	1VIO X 30 (2)	20.557205	Cam seal cover bolts M6 x 22	M6 x 22	0	rear big bolt M10 x 45	M10 x 45	53
Oil pump body bolt	M8 x 48 (3)		Hall sensor bolts	M5 x 12	8	bracket to block bolts M8x x40 (top goes thru heat shield) need 4	M8 x40	28
	1 st stage	15	engine hoist bolts M8 x 20 need 2	M8 x 20	20	comp tension bracket to block M8 x 28	M8 x 28	28
	2 nd stage	20	crank position sensor hex head bolt	M6 x 16	120	comp tension bracket thru eyebolt M10 x 33	M10 x 33	53
	z stage	20	Statik podladi concer novincaa bok	X 10		comp tension bracket thru eyebolt washers A10,5	III O X OO	
crank bolt	M18 x 1.5 x 45	296	INTAKE MANIFOLD			Compressor inlet line	7/8 x 14 UNF	44
Conrod nut (verbusrip)	M 10 x 1.25	75	intake side cover hex head bolts (16)	M6 x 25	9	Compressor pressure line	3/4 x 16 UNF	33
flyhweel bolts	M10 x 1.25 (9)	40 then 90	flappy solenoid mount to driver's side TB cover bolt	M6 x 30	9	Condensor input line	3/4 x 16 UNF	33
oil drain plug	M20 x 1.5	50	remote temp sensor- water temp		25-30	Condensor fluid reservoir	3/4 x 16 UNF	33
screw plug of oil thermostat housing, lower girdle	M48 x 1.5	80	air line		30	Evaporator fluid tank	5/8 x 18 UNF	24
oil pressure sender	M 18 x 1.5	35	temp sensor NTC II to water crossover housing		12	Pressure line expansion valve	5/8 x 18 UNF	24
screw plug of oil pressure relief valve	M 18 x 1.5	41	ISV mounting bracket nuts	M6		Intake line expansion valve	7/8 x 18 UNF	44
cylinder block drain valve	M12 x 1.5	35	Intake manifold to cylinder head studs	M8 x 1	15	Evaporator expansion valve	3/4 x 18 UNF	33
screw in flange on engine	M24 x 1.5, M26 x 1.5	71	Lower to upper intake plenum bolts (4), black oxide	M8 x 40		AID DUMD		
oil hose on screw-in flange to top section of crankcase	M26 x 1.5	71	attachment of CO sensor to exhaust manifold	140 45	10	AIR PUMP	140 40	40
To radiator Attachment of knock sensor	M26 x 1.5 M8 x 30	71 20	cap nut to front of right fuel rail union nuts to fuel distributor pipe	M12 x 1.5 M16 x 1.5	12 30	diverter to bracket M6 x12 need 2 AP tension bracket to block M8 x 22	M6 x 12 M8 x 22	13 28
Oil pan bolts (long)	M6 x 28 (25)	7	oil filler neck bolts	M6 x 50 (2)	9	AP tension thru eyebolt M8 x 40	M8 X 40	28
Oil pan bolts (short)	M6 x 25 (5)	7	flappy vacuum actuator mouting bolts	M6 x 16	9	AP upper big bolt M8 x 110	M8 x 110	28
dipstick bolt	M6 x 12	9	intake temp senor into top-rear of intake	22 mm deep socket	????	AP heat shield M6 x 12 need 5	M6 x 12	13
oil pickup mounting bolts (2) to girdle	M6 x 12	9	Fuel rail mounting nuts	M6	9	thick washer btw eyebolt and bracket 8.5 x 19 x 6		
oil pickup neck to block mounting allen screw	M8 x 30	20	Fuel rail cover bolts	M6 x 16	9			
Oil level sender to oilpan mounting bolts (3)	M5 x 12		airbox 10mm nuts	M6	9	DIVERTER VALVE ASSEMBLY		4
oil cooler mounting bracket allen screws (4)	M6 x 16	9	fuel line to front FPR	140 40	???????	diverter valve to bracket mounting bolts (2)	M6 x 12	13
waterpump mounting bolts- long (8)	M6 x 25	9	rear damper ratining bolt, under rear fuel damper	M8 x 12	45	diverter valve downpipe-to exhaust flange bracket bolts POWER STEERING PUMP BOLTS	M5 x 10	
waterpump mounting bolts- short (5) waterpump timing mark mounting philips screws	M6 x 20 M5 x 18	9	Fuel rail to intake mounting throttle quadrant to intake side cover mounting bolts (3)	M8 x 20	15 20	PS tensioner adj bolt: M8 x 65	M8 x 65	28
WP to tensioner arm bracket upper bolt	M6 x 16	9	attachment of intake manifold	M8 nuts (10)	15	medial cassette to block: M8 x 35 (2)	M8 x 35	28
	M6 x 12	9	attachment of intake manifold	IVI8 nuts (10)	15	PS pump bracket to cassette bolts M8 x 42 (3)	M8 x 42	28
WP to tensioner arm bracket countersunk hex bolt Front engine hoist bracket to WP hex head bolts	M8 x 35	20	FRONT FUEL DAMPER	l	1	ALTERNATOR/PS PUMP CASSETTE	IVIO A 42	20
throttle cable wheel mounting bracket to block bolts	M8 x 20	20	Z-shpaed bracket, A17 washer, then M16 x 1.5 hex nut			top alt bolt M10 x 130	M10 x 130	53
						alt tensioner to cassette M10 x 25	M10 x 25	53
BELT TENSIONER			LEFT REAR DAMPER		1	alt tensioner adj bolt M8 x 60	M8 x 60	28
tensioner shoulder bolt countersunk screw	6 x 12		L shaped bracket, then 8,4 washer, then M8 x 12 bolt	928.110.602.01	0 280 161 035	alt tensioner threaded hex thru lower flange M10 x ????		1
lower medial tensioner mounting bolt	M8 x 60	15			1000	big cassette to block M10 x 130	M10 x 130	53
belt tensioner tension adjusting bolt	M8 x ????	1.0	RIGHT REAR FUEL PRESSURE REGULATOR:		1	2.5 12.13.0 to block into x 100		1
lower lateral tensioner mounting bolt	M8 x 45	15	funky bracket then A17 washer then M16 x 1.5 hex nut	928.110.198.02	0 280 161 297			

ltem	Description	Value (Nm)	<u>ltem</u>	Description	Value (Nm)	ltem	Description	Value (Nm)
TIMING BELT COVER			PSD slave cylinder to tranny M8 x 28	M8 x 28		Brake master cylinder to booster	M8 nuts	31
upper L+R cover bolts M6 x 18 need 5	M6 x 18	13	PSD hardline to right output flange bracket bolt	M8 x 30		Screw-in regulator to ABS unit	M10 x 1	18
upper left cover long bolt M6 x 55	M6 x 55	13	front oil line flange bolt M6 x 16	M6 x 16		ABS unit bracket to wheelwell	M8	31
center cover short bolt M6 x 18	M6 x 18	13	tranny mount to tranny case bolt M12 x 1.5 x 50	M12 x 1.5 x50	116	ABS unit to bracket	M6	13
center cover long bolt M6 x 73	M6 x 73	13	tranny mount to crossmember bolt- square washer	M12 x 1.5 x 40	116	T-distributor to bracket	M6	13
crank pulley shrould bolts (2)	M6 x 30	13	rear tranny cover bolts (12) M8 x 30	M8 x 30	29			
dirver side engine ground mounting bolt	M 6 x 20	13	PSD slave cylinder mounting bolts M8 x 28	M8 x 28		FRONT BRAKES		
			Securing nut to drive pinions	M32 x 1.5	406	front ABS speed sensor mounting pan head screw	M6 x 30	
ENGINE SUSPENSION	1110 ==	0.4	Bearing cover to tranny case	M8 x 1.25	40	Brake caliper to steering knuckle	M12 x 1.5	116
Rear LCA bracket thru crossmember bolt	M10 x 55	61 ?????	Drain plug	M12 x 1.5	28	Brake disk to wheel hub	M6	13
horizontal front upper crossmember bolt	M12 x 1.5 x 70		reverse lamp switch to tranny case	M18 x 1.5	29	Filister head screw to clamping nut	M7	20
driver's end of crossmember bottom plate bolt	M10 x 30	53	bearing body to inner shift rod lockscrew- blue loctite!	M8 x 1.25	20	lugnuts	M14 x 1.5	176
engine mount heat shield bolts	M6 x 16	13	angled joint to guide tube	BM 10	33	outer tie rod ball joint to steering knuckle		88
ENGINE MOUNT DOLTO			shifter bracket on top of TT	M6	13	DE 4 D GUGDENGION		
ENGINE MOUNT BOLTS	140 05	00	STEEDING.			REAR SUSPENSION	140 75	00
small M8 x 35 need 4	M8 x 35	28	STEERING:	M40 - 45	00	crossmember to body-lateral	M10 x 75	63
Big M10 x 105 need 4	M10 x 105	55	steering gear to engine crossmember	M10 x 45	63	crossmember to body-medial	M12 x 1.5 x 45	
heat shield bolts M6 x 16	M6 x 16	13	U-joint to steering gear	M8 x 38	39	rear control arm fore mounts	2 x M10x 75, M10 x 50	63
EXHAUST SYSTEM:			track rod to ball joint	M14 x 1.5	61	crossmember to tranny	M12 x 1.5 x 40	116
air pump diverter valve to cat pipes		40	steering tie rod to steering rack	M16 x 1.5	204	Rear RDK bracket mount bolt	M6 x 20	1
oxygen sensor	M18 x 1.5	75	U joints to steering and universaal shafts	M8	39	Rear swaybar to body mount	M10 x 85	63
screw plug for exhaust sample pickup to cat	M8 x 1	20	Power steering Pressure and return hoses to PS pump banjo bolts	M14 x 1.5	40	Rear swaybar to upper droplink	M10 x 55	63
5 M8x35 exhaust manifold bolts	M8 x 35	28	Steering wheel to steering shaft	M18 x 1.5	68	Forward rear trailing arm mount to body bolts M10 x 20	M10 x 20	63
1 M8x45 exhaust manifold bolt	M8 x 45	28	stabilizer clip to side member	M10	81	Forward rear trailing arm mount to body bolt M10 \times 75 \times 1	M10 x 75	63
attachment of O2 sensor to exhaust manifold		33	V-belt pulley to power steering (servo) pump	M14 x 1.5	40	2 countersunk philips screews holding GTS spacer		
exhaust manifold to cylinder head nuts (22)	M8	28	Steering guard to body	M6 with 4 mm hex	13	rear wiring harness bracket mounting bolts	M6 x 18	
exhaust manifold heat shield bolts (3)	M6 x 12	13	Ring hose nipple for suction hose to servo pump	M18 x 1.5	81	rear PSD bracket bolts M6 x 20	M6 x 20	
lower exhaust donut bracket to resonator M8 x 16	M8 x 16	28	steering rack mounting bolts M10 x 45	M10 x 45		rear upper control arm to crossmember medial bolt	M10 x 70	63
cat to resonator pipes M10 x 50	M10x 50	53				rear upper control arm to wheel carrier lateral bolt	M10 x 105	63
rear aeroquip pipe to muffler clamp bolt M8 x 60	M8 x 60	28	FRONT SUSPENSION			swaybar to body mounting bolt M10 x 85	M10 x 85	63
underbody Heat shields	(8mm) B5,5 x 16	13	upper control arm to front frame rail	M14 x 1.5	189	swaybar to upper stabilizer bolt M10 x 55	M10 x 55	63
			front LCA bolts M12 x 1.5 x 100	M12 x 1.5 x 100	116	lower rear stabilizer bolt to LCA M10 x 45	M10 x 45	63
BELLHOUSING BOLTS:			front LCA tow bracket bolts M10 x 25	M10 x 25	55	axle mounting pan head bolts to tranny output flanges	M10 x 50	110
upper M12 x 1.5 x 50	M12 x 1,5 x 50	116	Rear LCA bolts M12 x 1.5 x 80	M12 x 1.5 x 80	162	LCA to crossmember (camber eccentric)	M14 x 1.5	270
lower M12 x 1.5 x 70 need 2	M12 x 1,.5 x 75	116	Protective bar to side member	M10	63	LCA to body (toe eccentric)	M12 x 1.5	162
lower housing cover bolts M8 x 30 need 6	M8 x 30	28	Top shock mount studs to body nuts	M10	63	rear hub carrier to LCA (lower shock thru bolt)	M14 x 1.5	189
			Lower front shock to LCA bracket bolt	M12 x 1.5 x 125	116	rear axle bolt	M22 x 1.5	623
<u>CLUTCH</u>			Stabilizer clip to side member	M10	63	rear upper shock mount studs to body	M10	63
Flywheel to crank bolts (12mm XZN)	M10 x 1.25 x ???		stabilizer suspension to stabilizer	M12 x 1.5	116	bearing pivot to LCA	M12 x 1.5	116
	1st stage	53	UCA and LCA to steering knuckle	M12 x 1.5	88	ABS sensor to rear hub carrier	M6 x	13
	2nd stage	121	Protective panel to steering knuckle	M7	20	wiring brackets to rear hub carrier	M6 x	13
slave cylinder mounting boltsM8 x 30	M8 x 1.25 x 30	31	wiring retainer to steering knuckle	M7	20	e-brake brackets to cross member	M6 x 50	7
master cylinder to body bolts M8 x 40	M8 x 40	28	lugnuts	M14 x 1.5	176			
AUTOMATIC TRANSMISSION:			track rod to steering arm	M12 x 1.5	88	REAR BRAKES		
Primary pump to front cover	M8	20	rubber bearing (shock mount?) on piston rod of macpherson strut	M12 x 1.5	81	2 countersunk GTS spacer philips screws		
Drain Plug (Touque Converter)	M10x1	14	Ball joint to LCA	M12 x 1.5	162	rear dust shield mounting bolts M6 x 20	M6 x 20	13
Front Cover to transmission case	M8	13	supporting ring on UCA	M12 x 1.5	116	rear ABS speed sensor mounting pan head screw	M6 x 16	
Support Flange to Transmission Case	M6	11	air deflector bracket to LCA M6 x 60	M6 x 60	13	Rear caliper bolts M12 x 1.5 x 37	M12 x 1.5 x 37	116
Screw Plug (counter-bearing brake band B1)	m27x1.5	70	front RDK bracket bolts M7 x 12	M7 x 12	20	lugnuts	M14 x 1.5	173
Anti-retart and backuplight switch to trans case	M6	8	swaybar to body M10 x 30	M10 x 30	63		<u> </u>	
Kick-down solenoid valve	M14	20	sway bar to front droplink M12 x 1.5 x 55	M12 x 1.5 x 55	116	HOOD		
Valve Body to transmission	M6	8	front lower shock bolt M12 x 1.5 x 125	M12 x 1.5 x 125	116	hinge to hood bolts M8 x 20	M8 x 20	28
ATF Filter to cover	M5	4	Rear LCA to body M12 x 1.5 x 80	m12 x 1.5 x 80	162	hood hinge to body M8 x 12	M8 x 12	28
Transmission pan drain plug	M10	14	front caliper bolts M12 x 1.5 x 80	M12 x 1.5 x 80	116	hood cable bracket screw M6 x12	M6 x 12	13
ATF Pan to transmission case	M8	8	,			-	1	
Front Torque converter case ro transmission case	M8	23	BRAKING SYSTEM:		·	FRONT SPOILER		
Driver plate to torque converter	M8	46	Brake booster to bulkhead studs	M8	31	vertical wing to body bolt M6 x 15	M6 x 15	
Rear Transmission case to trans case	M10	42	Brake hardlines to MC, hoses, ABS unit, bias valves, etc		17	lateral horiz tapping screw 4.8 x 19 - 2 per side (4)	B 4.8 x 19	
		1			1			
Bearing Assy to rear transmission case	M8	33	Brake hose to front calipers	M10 x 1	22	vertical lateral underneath tapping screws B 4,8 x 16 (6)	B 4.8 x 16	
	-							
Bearing Assy to rear transmission case Final Drive to Transmission case	M8 M10	33 46	Brake hose to front calipers Brake hose to rear calipers Brake booster locknut to push rod	M10 x 1 M10 x 1 M10 x 1	18 48	vertical lateral underneath tapping screws B 4,8 x 16 (6) vertical rear tapping screws to belly pan B 4,8 x 22 (3) vertical downward lateral tapping screws B4,8 x 19 (2)	B 4.8 x 16 B 4.8 22 B 4.8 x 19	