



### WITH FACTORY O2 SENSOR

If your set-up requires retaining the use of the factory O2 sensor, then follow these steps.

Remove and replace original DME pins #'s 25, 26, 8, & 27 with our replacement harness pins tagged with the same numbers.

Remove the original DME pin #5 from DME plug. This terminal is shared by the reference sensor ground and a brown wire (chassis ground). Cut the brown wire just past the terminal separating it from the reference sensor ground wire. Solder or connect the end of this brown wire to the bare wire ground pair on the replacement harness. Install the bare wire grounds with re-attached brown wire back into pin #5.

Cut the other reference sensor ground wire (black) at pin #23 separating it from the O2 sensor ground on the same terminal.

### WITHOUT FACTORY O2 SENSOR

If your set-up does NOT require retaining the use of the factory O2 sensor, then follow these steps.

Remove and replace original DME pins #'s 25, 26, 8, & 27 with our replacement harness pins tagged with the same numbers.

Remove DME pin #23 from DME and replace with the bare ground wire pair from the replacement harness.

